

## **EQUITONE** system

## construction details

EQUITONE with face fixings on metal support frame

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## General information

This document provides generic construction details for EQUITONE façade systems with UNI Rivet panel face fixings on metal support frame to assist with the design of EQUITONE façade.

This document is not designed to serve as an installation guide, and is intended to be used in conjunction with 'EQUITONE Design and Installation Guide\_face fixings on metal frame' and other relevant technical and installation documents.

Construction details in this document have been independently certified for the purpose of compliance with the performance requirement of FP1.4 and P2.2.2 of the NCC 2019 Amendment 1.

The weatherproofing performance of any project specific detail or application that is different from or not included in the construction details of this document shall be evaluated by the project engineer or consultant.

Cladding support frame and its connection to substructure shall be designed by the project engineer in accordance with the relevant standards. The support frame maximum deflection under the influence of load shall be limited to Span/250. The support frame, fixings, flashings and the like shall be of adequate corrosion resistance appropriate to the corrosivity category of the project location.

Refer to your local EQUITONE technical team for the specific requirements pertaining to the application of EQUITONE in bushfire prone areas (BAL).

Construction details contained in this document are not to a specific scale, and are for illustration purposes only.

The information in this guide is comprehensive but not exhaustive, and the reader will need to satisfy themselves that the contents of this guide are suitable for their intended application. It is the responsibility of the project consultants (designer, architect, and engineers) to ensure that the information and details provided in this document are appropriate for the project.

The information in this document is correct at the time of issuing. However, due to our committed program of continuous material and system development we reserve the right to amend or alter the information contained in this document without prior notice. Please contact your local EQUITONE sales organisation or visit www.equitone.com to ensure you have the most current version.

This document is supplied in good faith and no liability can be accepted for any loss or damage resulting from its use. Images and construction details contained in this document are not to a specific scale, and are indicative and for illustration purposes only.

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## Components

#### **Materials**



### Components

Compressible EPDM gasket A compressible closed-cell EPDM gasket used for sealing interfaces with flashings and the like.

#### 12mm Tesa<sup>®</sup> 61102

40-48mm Tesa® 61102 (for support frame with flat face, located on vertical joints) 40-48mm Tesa® 61103 (on support frame with a recess on the face to accommodate the gasket)

#### **Baffle**

Black coated aluminium or metal baffle is used to form expressed panel horizontal joints.

### Weather resistive barrier option 1

pro clima SOLITEX EXTASANA® pliable membrane

Note

pro clima SOLITEX EXTASANA" is tested and certified with EQUITONE façade systems to AS4284 for the purpose of compliance with NCC FP1.4 & P2.2.2 to the following wind pressures calculated to AS1170.2.

Calculated to ASTTOL2. Serviceability wind pressure:  $\pm 2$ KPa Ultimate wind pressure:  $\pm 3$ KPa pro clima SOLITEX EXTASANA\* shall be applied in accordance with AS4200.2 and pro clima SOLITEX EXTASANA\* installation guidelines. There are limitations with use of pro clima SOLITEX EXTASANA\* with EQUITONE [materia]. Refer to EQUITONE technical team for further advice.

#### Weather resistive barrier option 2 Siniat WEATHER DEFENCE® rigid air barrier

Siniat WEATHER DEFENCE\* is tested and certified with EQUITONE facade systems to AS4284 for the purpose of compliance with NCC FP1.4 & P2.2.2 to the following wind pressures calculated to AS1170.2. Serviceability wind pressure: ±2.5KPa Ultimate wind pressure: ±4.5KPa Siniat WEATHER DEFENCE" shall be applied in accordance with Siniat WEATHER DEFENCE" installation guidelines

Flashing tape pro clima TESCON EXTORA®

A pressure sensitive adhesive tape for overlaps and end laps used with both weather resistive barrier options.

Sill tape pro clima TESCON EXTOSEAL®

A flexible tape for use around window and door openings, used with both weather resistive barrier options.















Sealing tape pro clima TESCON® NAIDECK mono patch

A single-sided adhesive nail or screw sealing adhesive used with both weather resistive barrier options.

Foil tape pro clima TESCON® ADHISO WS

A pure aluminium tape for wet seal connections to TESCON EXTOSEAL\* and EXTORA\* and SOLITEX EXTASANA\*.

Grommet pro clima ROFLEX and KALFEX

pro clima ROFLEX is used to seal pipe and pro clima KAFLEX for cable penetrations. pro clima ROFLEX and KALFEX are used with both weather resistive barrier options.



## Ventilation

A ventilated façade is a kind of two stage construction, an inner structure with a protective outer skin, and the cladding panel or rainscreen. A ventilated façade consists of an insulated and weathertight structure, a ventilated cavity formed with a cladding support frame and the cladding panel.

Allowance for adequate ventilation is paramount in ensuring a successful EQUITONE façade. Ventilated façades provide a number of added benefits to the building and its occupants. These may include but are not limited to the following:

- Positive contribution to energy savings
- o Assists with condensation management
- Minimises thermal bridges by providing an opportunity for applying external insulation
- Reduces thermal movement of the structure and cladding support frame
- o Dissipates radiant heat
- o Increases acoustic performance of the external wall
- Provides an effective drainage path for any moisture passing the cladding skin
- Eliminates the need for exposed caulking and sealant, therefore reducing maintenance requirements
- Assists with keeping the weather barrier dry and healthy
- Provides opportunities for concealing external services such as downpipes within the cavity
- o Proven to be a more sustainable and healthier façade construction
- o Architectural design flexibility

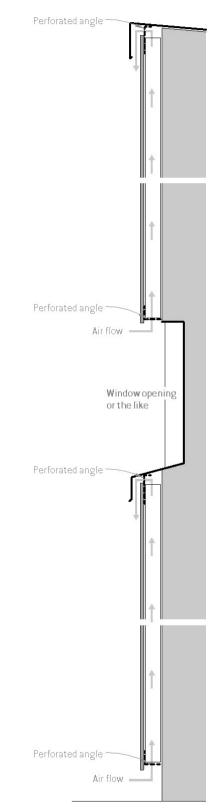
Air must be allowed to enter the cavity from bottom of the façade, window head, soffit, slab junctions, and the like, and exit from top of the façade, capping, window sill, slab and soffit interfaces, and the like.

It is recommended that all air inlets and outlets are protected against entry of birds and vermin into the cavity with a corrosion resistant perforated profile (angle).

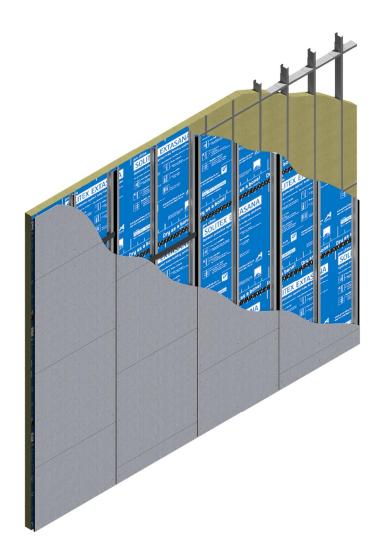
The perforated angle should be less than 0.8mm in thickness where placed between EQUITONE and the support frame, and should have a minimum 50% open area.

In bushfire prone areas (BAL zones), all air inlets and outlets as well as gaps greater than 3mm shall be covered with a perforated angle, with aperture size of no greater than 2mm as per AS3959. In these areas, all horizontal panel joints should be baffled, and the wall construction shall be in accordance with AS3959. Refer to your local EQUITONE technical team for further information in relation to the application of EQUITONE in bushfire prone areas.

For further information, refer to Design and Installation Guides.



# EQUITONE system



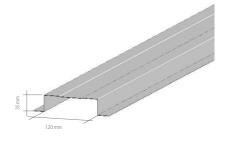
pro clima SOLITEX EXTASANA® pliable membrane vertical top hat construction



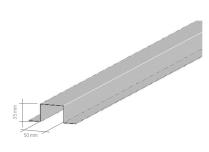
## Support frame

#### Top hat profiles

120 x 35 mm, minimum 1.1mm BMT



50 x 35 mm, minimum 1.1mm BMT

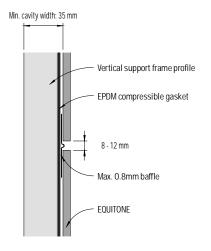


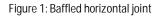
Notes

Maximum deflection limit of the support frame under influence of load is Span/250. Support frame and its connection to substructure shall be designed by project engineer in accordance with the relevant standards. Refer to UNI Rivet span tables for maximum vertical and horizontal spacing of panel fixings. Top hat shall be complaint with AS/NZS 4600:2018 – Cold-formed steel structures.

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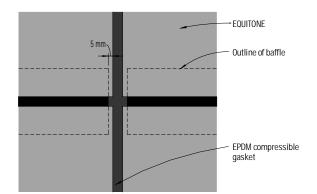


Figure 2: Baffled horizontal joint junction with vertical joint - Elevation

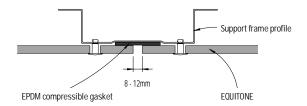


Figure 3: Vertical joint - Detail 1

Notes The length of support frame profiles must NOT exceed 3, 150mm.
 For EQUITONE [materia] refer to EQUITONE construction details with Siniat WEATHER DEFENCE.

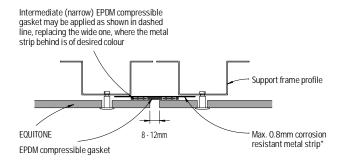


Figure 4: Vertical joint - Detail 2

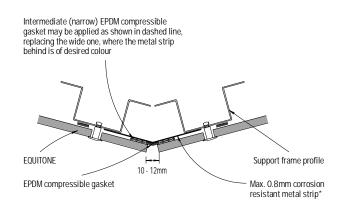


Figure 5: Vertical joint - Detail 3

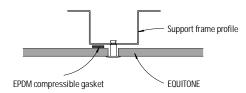
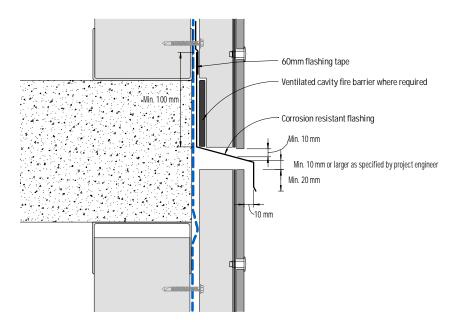


Figure 6: Intermediate panel fixings connection

Notes

1) In Figure 4 & 5, the metal strip should be fixed ONLY to one of the support frame profiles (either left or right) where allowance for horizontal and/or vertical movement of the cladding frame is required.

2) EPDM compressible gasket strip is applied away from the panel hole, and usually to one side of the support frame profile as shown in Figure 6.
 3) For EQUITONE [materia] refer to EQUITONE construction details with Siniat WEATHER DEFENCE.





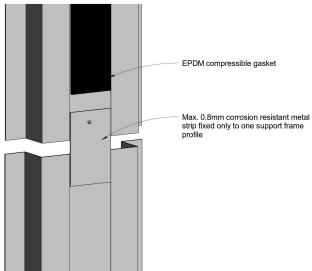


Figure 8: EPDM gasket support over control joint or the like

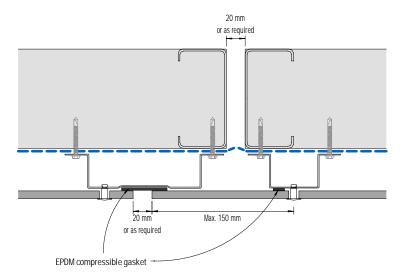


Figure 9: Vertical control joint

Notes

 Support frame profiles must NOT be fixed crossing over a control joint nor to a deflection head.
 Allowance for movement at the location of any control joint must be made in the cladding and its support frame design and installation. Panel must NOT be fixed bridging over any control joint. 3) For EQUITONE [materia] refer to EQUITONE construction details with Siniat WEATHER DEFENCE.

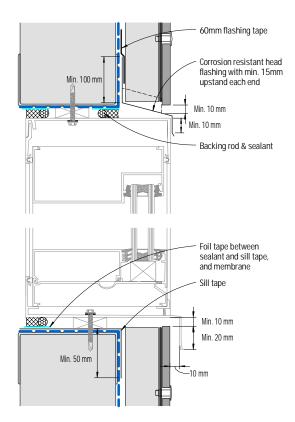
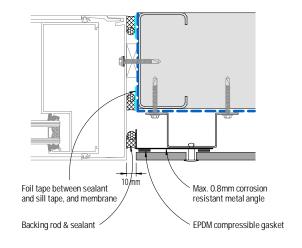
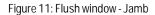
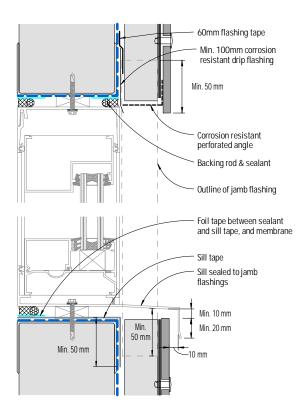


Figure 10: Flush window - Head and sill







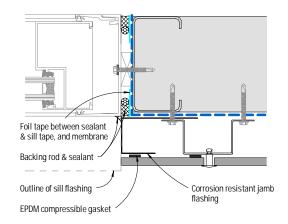


Figure 13: Recessed window - Jamb

Figure 12: Recessed window - Head and sill

 ONLY sealant compatible with the foil tape should be used. Should any sealant be intended to be used directly on the flashing and/or sill tape, or membrane it must be confirmed with its manufacturer to ensure compatibility with these tapes in accordance with the relevant standards.
 For EQUITONE [materia] refer to EQUITONE construction details with Siniat WEATHER DEFENCE.

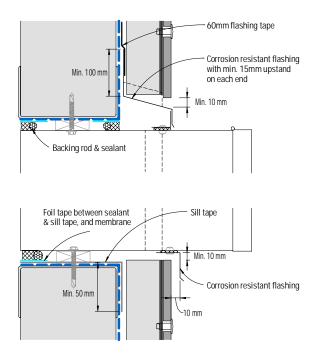
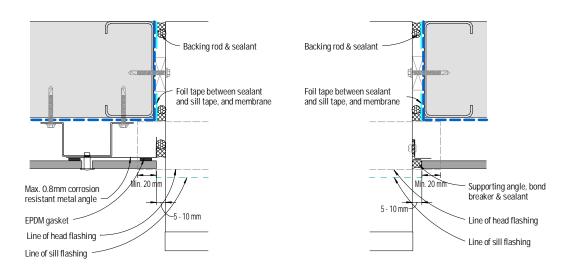


Figure 14: Meter box - Section



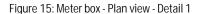


Figure 16: Meter box - Plan view - Detail 2

Notes

 ONLY sealant compatible with the foil tape should be used. Should any sealant be intended to be used directly on the flashing and/or sill tape, or membrane it must be confirmed with its manufacturer to ensure compatibility with these tapes in accordance with the relevant standards.
 For EQUITONE [materia] refer to EQUITONE construction details with Siniat WEATHER DEFENCE.

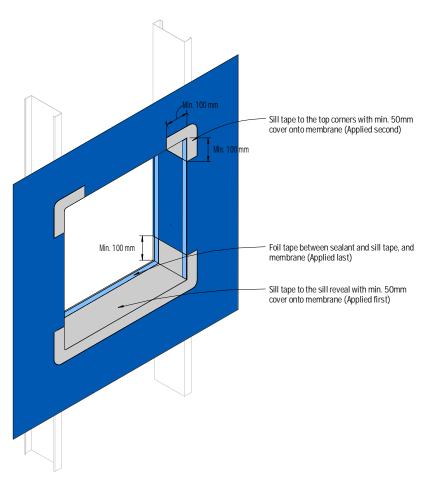


Figure 17: Isometric view of window/meter box opening - Tape application

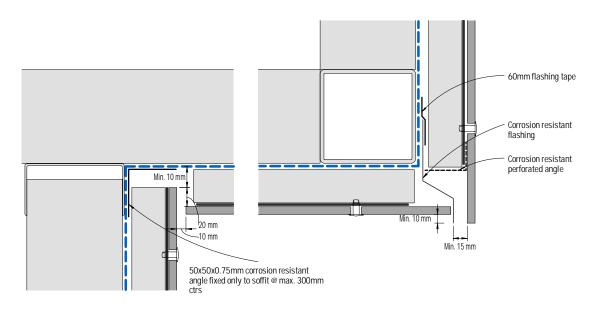


Figure 18: Soffit junction

1) ONLY sealant compatible with the foil tape should be used. Should any sealant be intended to be used directly on the flashing and/or sill tape, or membrane it must be confirmed with its manufacturer to ensure compatibility with these tapes in accordance with the relevant standards.

2) Support frame profiles must NOT be fixed crossing over a control joint nor to a deflection head.
 3) For EQUITONE [materia] refer to EQUITONE construction details with Siniat WEATHER DEFENCE.

4) Corrosion resistant perforated angle shall be of similar metal as that of the support frame (or of adequate protective coating) to prevent bimetallic corrosion, be of max. thickness of 0.8mm where located between panel and support frame, and be of min. 50% open area.

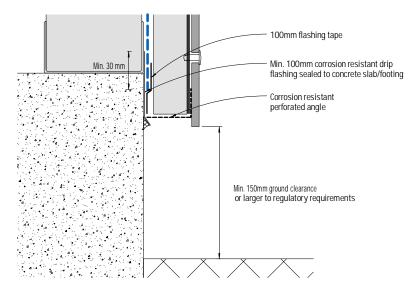


Figure 19: Base detail

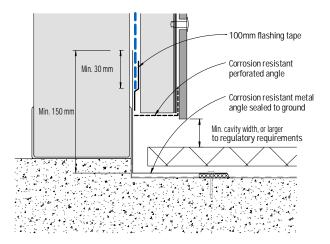


Figure 20: Base detail - Covered area

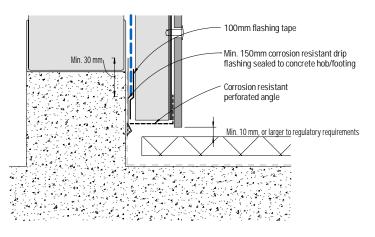


Figure 21: Base detail - Balcony

1) For EQUITONE [materia] refer to EQUITONE construction details with Siniat WEATHER DEFENCE.

2) Corrosion resistant perforated angle shall be of similar metal as that of the support frame (or of adequate protective coating) to prevent bimetallic corrosion, be of max. thickness of 0.8mm where located between panel and support frame, and be of min. 50% open area.

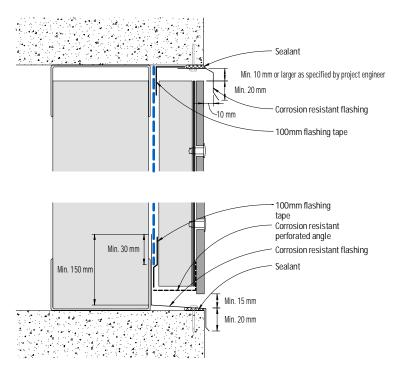


Figure 22: Exposed slab junction - Cladding flush

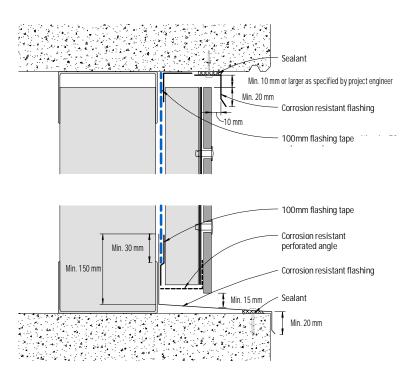


Figure 23: Exposed slab junction - Cladding recessed

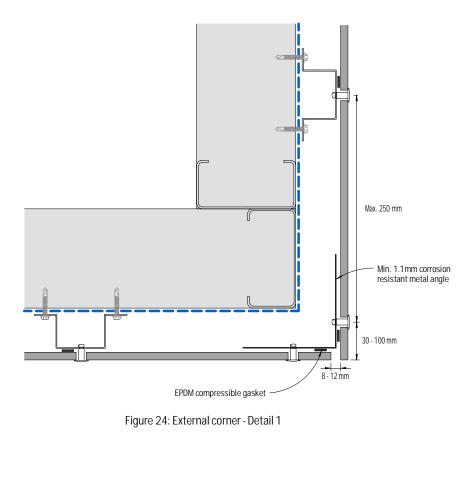
1) Refer to Pro Clima's flashing tape application guide for any pre-treatment required on concrete or masonry for the application of the flashing tape onto these substrates.

2) Support frame profiles must NOT be fixed crossing over a control joint nor to a deflection head.

3) For EQUITONE [materia] refer to EQUITONE construction details with Siniat WEATHER DEFENCE.

4) Corrosion resistant perforated angle shall be of similar metal as that of the support frame (or of adequate protective coating) to prevent bimetallic

corrosion, be of max. thickness of 0.8mm where located between panel and support frame, and be of min. 50% open area.



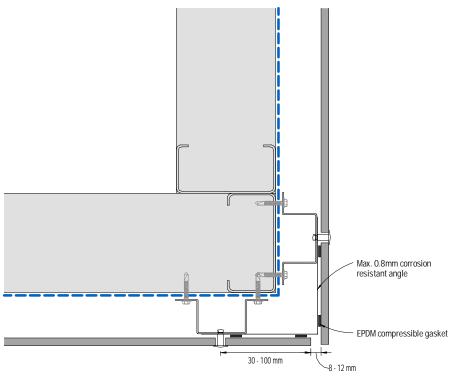
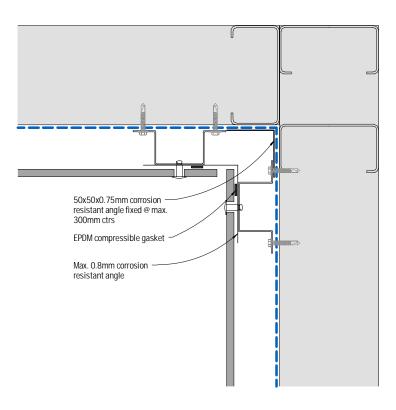


Figure 25: External corner - Detail 2

Note For EQUITONE [materia] refer to EQUITONE construction details with Siniat WEATHER DEFENCE.





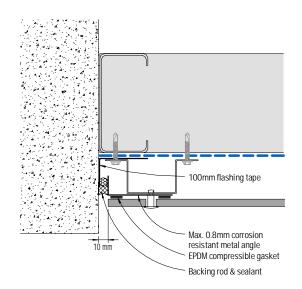
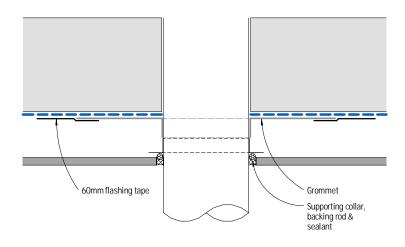


Figure 27: Abutment





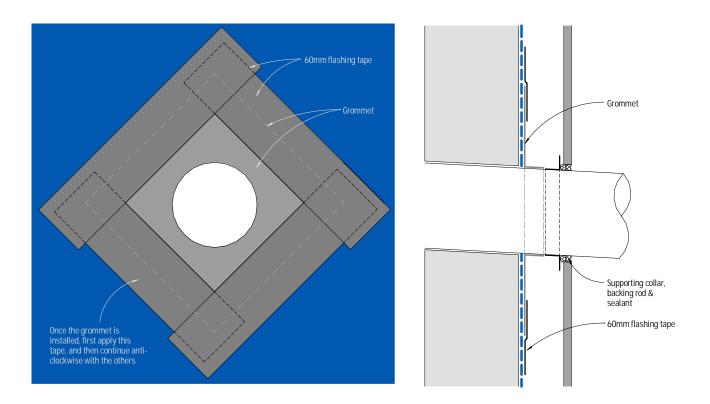
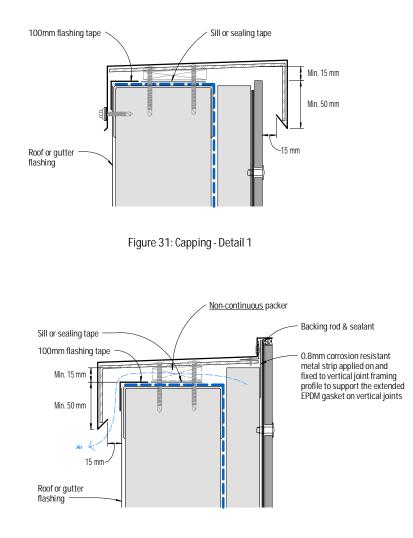


Figure 29: Pipe penetration - Elevation

Figure 30: Pipe penetration - Section





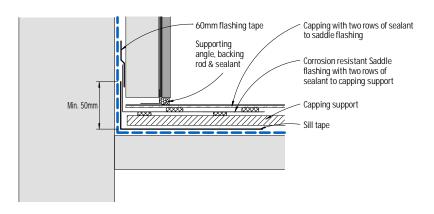


Figure 33: Parapet junction - Section

Notes

1) Capping detail '2' will involve further maintenance requirement in order to maintain the seal at the interface with the panel. Any deterioration of the sealant may result in panel staining, and will compromise the weatherproofing performance. Use UV stable and resistant external grade sealant. 2) For EQUITONE [materia] refer to EQUITONE construction details with Siniat WEATHER DEFENCE.

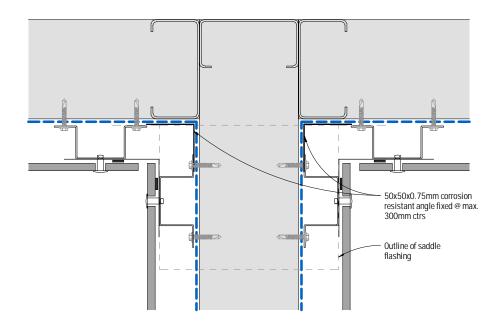


Figure 34: Parapet junction - Plan view

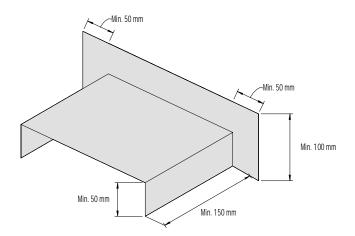
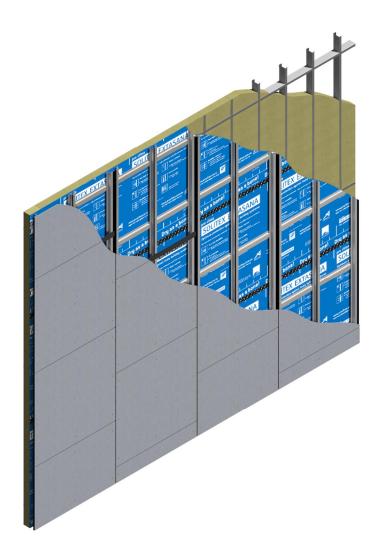


Figure 35: Corrosion resistant saddle flashing

# EQUITONE system



pro clima SOLITEX EXTASANA® pliable membrane double layer top hat construction



## Support frame

Top hat profiles

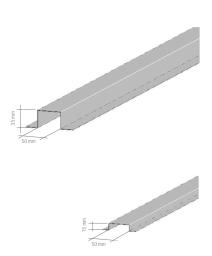
120 x 35 mm, minimum 1.1mm BMT

50 x 35 mm, minimum 1.1mm BMT

50 x 15 mm, minimum 1.1mm BMT

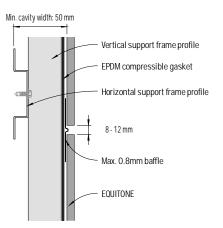
Notes

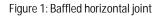
Maximum deflection limit of the support frame under influence of load is Span/250. Support frame and its connection to substructure shall be designed by project engineer in accordance with the relevant standards. Refer to UNI Rivet span tables for maximum vertical and horizontal spacing of panel fixings. Top hat shall be complaint with AS/NZS 4600:2018 – Cold-formed steel structures.



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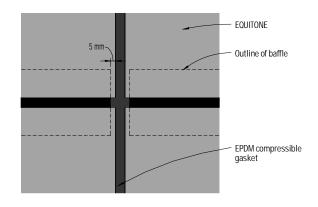


Figure 2: Baffled horizontal joint junction with vertical joint - Elevation

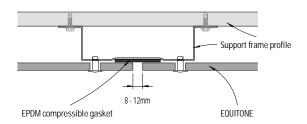


Figure 3: Vertical joint - Detail 1

Notes

The length of support frame profiles must NOT exceed 3,150mm.
 For connecting vertical profile to the horizontal one use a screw that does not penetrate the weather barrier to prevent unnecessary penetrations through the weather barrier.

3) For EQUITONE [materia] refer to EQUITONE construction details with Siniat WEATHER DEFENCE.

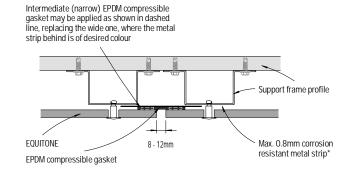


Figure 4: Vertical joint - Detail 2

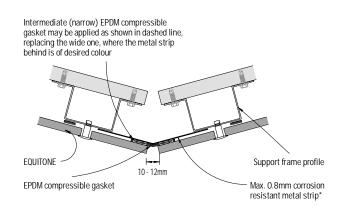


Figure 5: Vertical joint - Detail 3

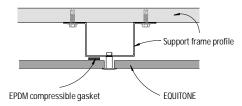


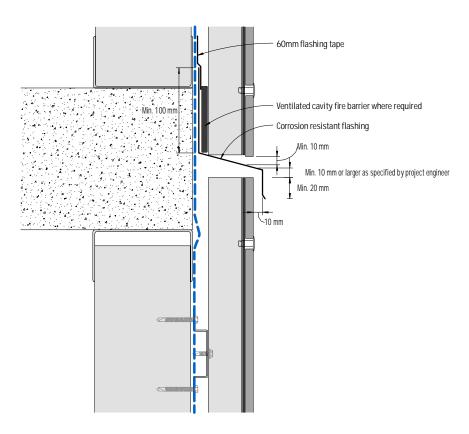
Figure 6: Intermediate panel fixings connection

Notes

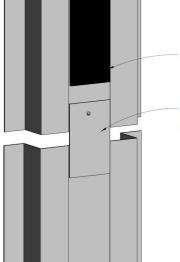
2) EPDM compressible gasket strip is applied away from the panel hole, and usually to one side of the support frame profile as shown in Figure 6.
 3) For EQUITONE [materia] refer to EQUITONE construction details with Siniat WEATHER DEFENCE.

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<sup>1)</sup> In Figure 4 & 5, the metal strip should be fixed ONLY to one of the support frame profiles (either left or right) where allowance for horizontal and/or vertical movement of the cladding frame is required.







EPDM compressible gasket

Max. 0.8mm corrosion resistant metal strip fixed only to one support frame profile

or as required 110 20 mm Max. 150 mm or as required EPDM compressible gasket

20 mm

Figure 9: Vertical control joint

Figure 8: EPDM gasket support over control joint or the like

Notes

 Support frame profiles must NOT be fixed crossing over a control joint nor to a deflection head.
 Allowance for movement at the location of any control joint must be made in the cladding and its support frame design and installation. Panel must NOT be fixed bridging over any control joint. 3) For EQUITONE [materia] refer to EQUITONE construction details with Siniat WEATHER DEFENCE.

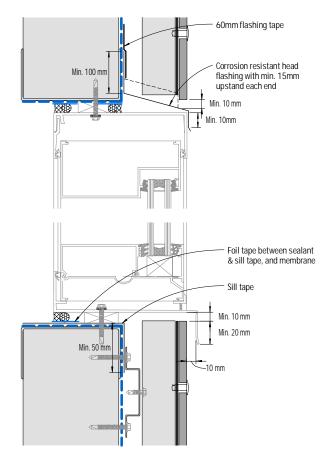
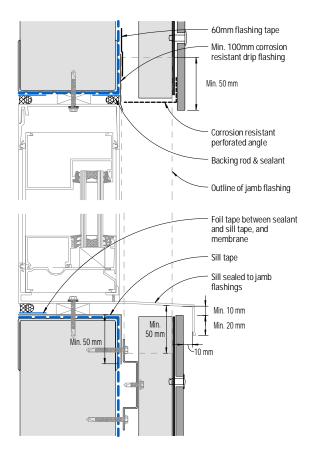
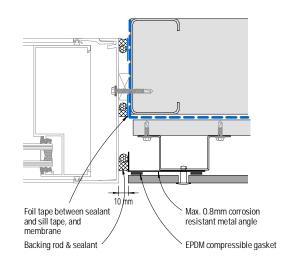
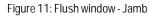
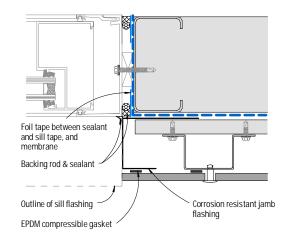


Figure 10: Flush window - Head and sill









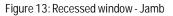
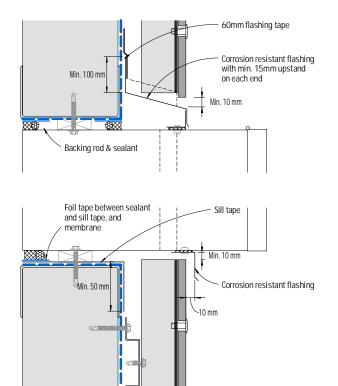


Figure 12: Recessed window - Head and sill

 ONLY sealant compatible with the foil tape should be used. Should any sealant be intended to be used directly on the flashing and/or sill tape, or membrane it must be confirmed with its manufacturer to ensure compatibility with these tapes in accordance with the relevant standards.
 For EQUITONE [materia] refer to EQUITONE construction details with Siniat WEATHER DEFENCE.





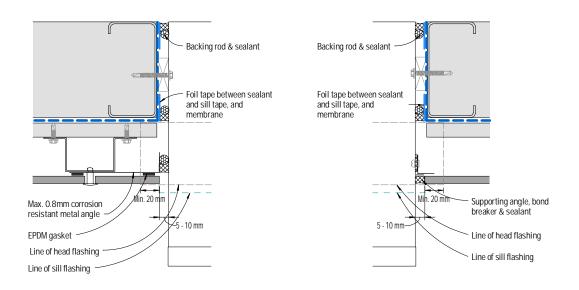


Figure 15: Meter box - Plan view - Detail 1

Figure 16: Meter box - Plan view - Detail 2

Notes

 ONLY sealant compatible with the foil tape should be used. Should any sealant be intended to be used directly on the flashing and/or sill tape, or membrane it must be confirmed with its manufacturer to ensure compatibility with these tapes in accordance with the relevant standards.
 For EQUITONE [materia] refer to EQUITONE construction details with Siniat WEATHER DEFENCE.

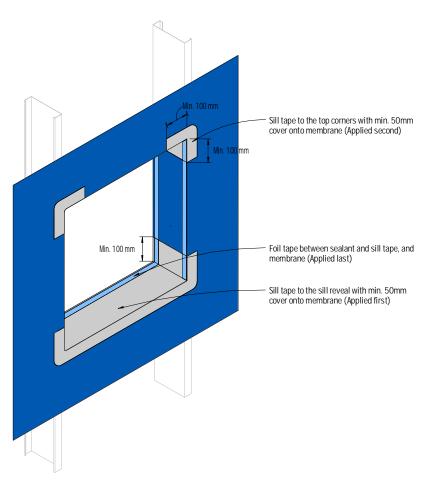


Figure 17: Isometric view of window/meter box opening - Tape application

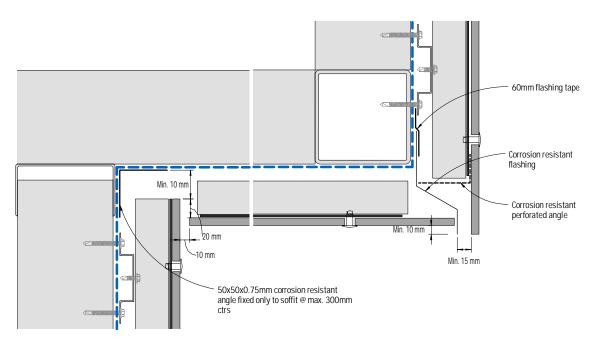


Figure 18: Soffit junction

#### Notes

1) ONLY sealant compatible with the foil tape should be used. Should any sealant be intended to be used directly on the flashing and/or sill tape, or membrane it must be confirmed with its manufacturer to ensure compatibility with these tapes in accordance with the relevant standards.

2) Support frame profiles must NOT be fixed crossing over a control joint nor to a deflection head.
 3) For EQUITONE [materia] refer to EQUITONE construction details with Siniat WEATHER DEFENCE.

4) Corrosion resistant perforated angle shall be of similar metal as that of the support frame (or of adequate protective coating) to prevent bimetallic corrosion, be of max. thickness of 0.8mm where located between panel and support frame, and be of min. 50% open area.

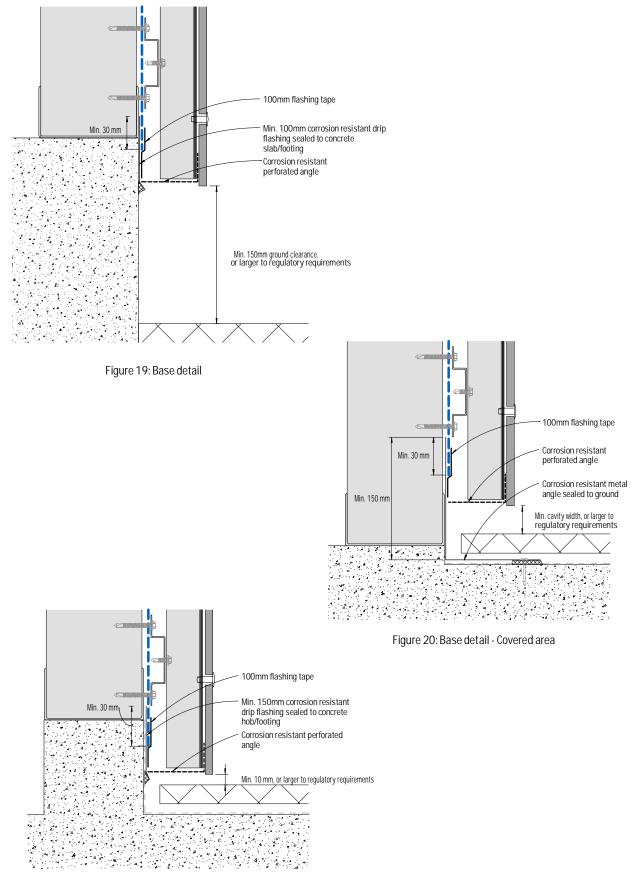


Figure 21: Base detail - Balcony

1) For EQUITONE [materia] refer to EQUITONE construction details with Siniat WEATHER DEFENCE.

2) Corrosion resistant perforated angle shall be of similar metal as that of the support frame (or of adequate protective coating) to prevent bimetallic corrosion, be of max. thickness of 0.8mm where located between panel and support frame, and be of min. 50% open area.

3) Corrosion resistant perforated angle shall be of similar metal as that of the support frame (or of adequate protective coating) to prevent bimetallic corrosion, be of max. thickness of 0.8mm where located between panel and support frame, and be of min. 50% open area.

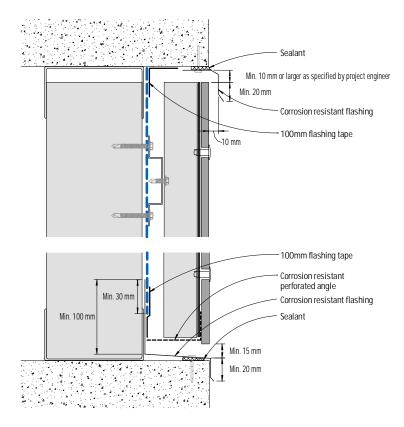


Figure 22: Exposed slab junction - Cladding flush

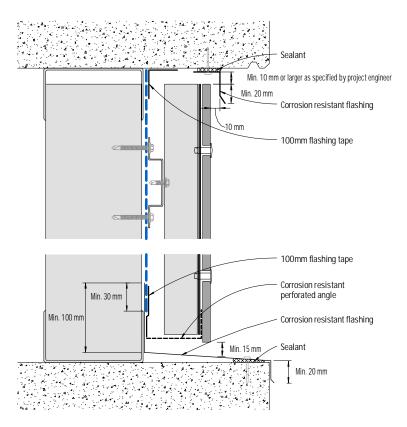
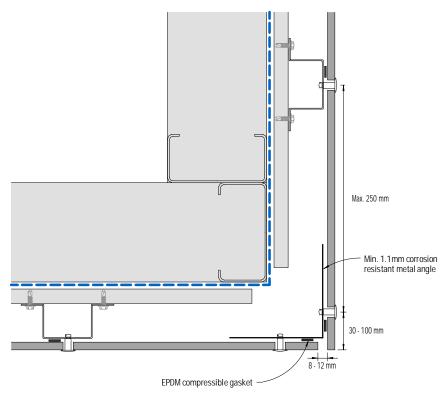


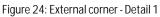
Figure 23: Exposed slab junction - Cladding recessed

1) Refer to Pro Clima's flashing tape application guide for any pre-treatment required on concrete or masonry for the application of the flashing tape onto these substrates.

2) Support frame profiles must NOT be fixed crossing over a control joint nor to a deflection head.

3) For EQUITONE [materia] refer to EQUITONE construction details with Siniat WEATHER DEFENCE.





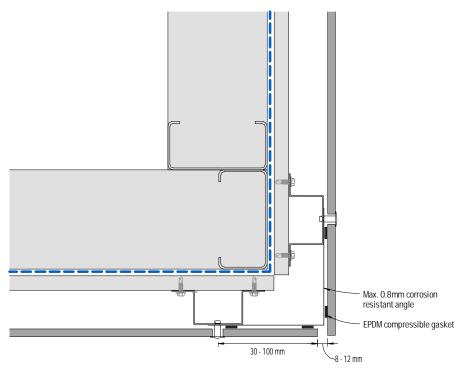
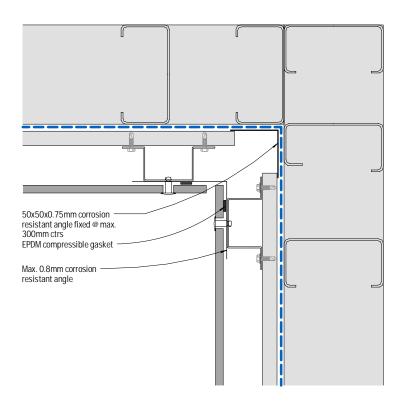


Figure 25: External corner - Detail 2

Note For EQUITONE [materia] refer to EQUITONE construction details with Siniat WEATHER DEFENCE.





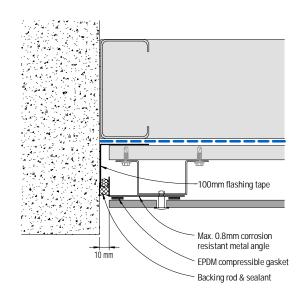
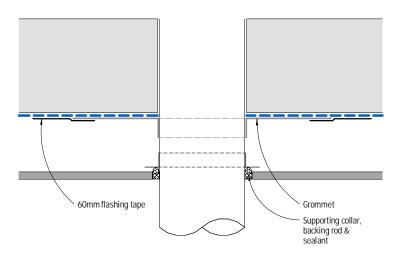
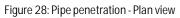


Figure 27: Abutment





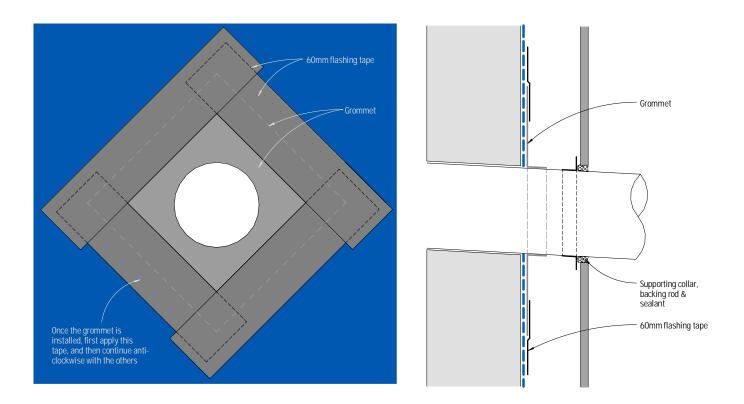
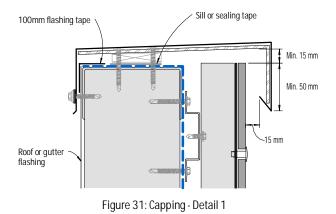


Figure 29: Pipe penetration - Elevation

Figure 30: Pipe penetration - Section



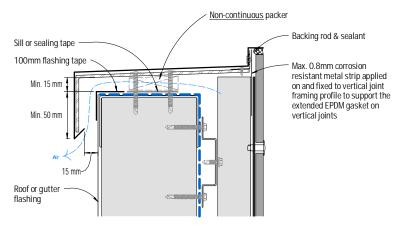


Figure 32: Capping - Detail 2

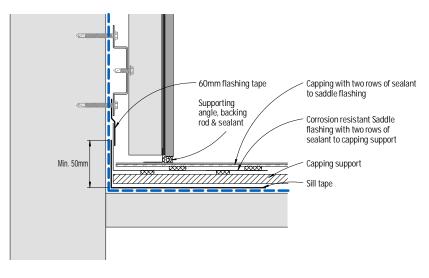


Figure 33: Parapet junction - Section

1) Capping '2' will involve further maintenance requirement in order to maintain the seal at the interface with the panel. Any deterioration of the sealant may result in panel staining, and will compromise the weatherproofing performance. Use UV stable and resistant external grade sealant. 2) For EQUITONE [materia] refer to EQUITONE construction details with Siniat WEATHER DEFENCE.

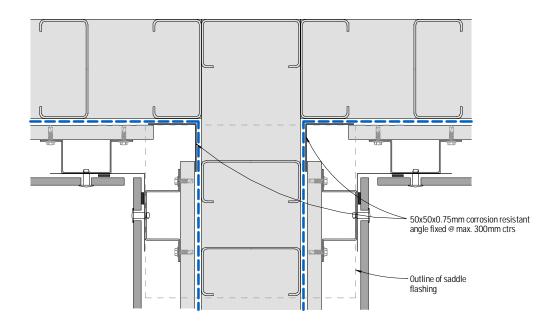


Figure 34: Parapet junction - Plan view

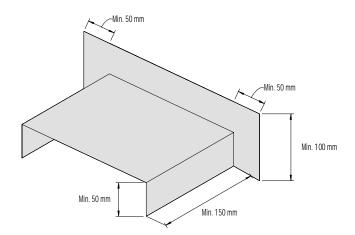
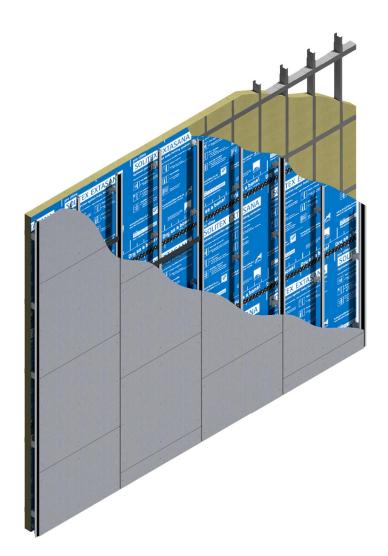


Figure 35: Corrosion resistant saddle flashing

# EQUITONE system



pro clima SOLITEX EXTASANA® pliable membrane

Aluminium bracketry construction

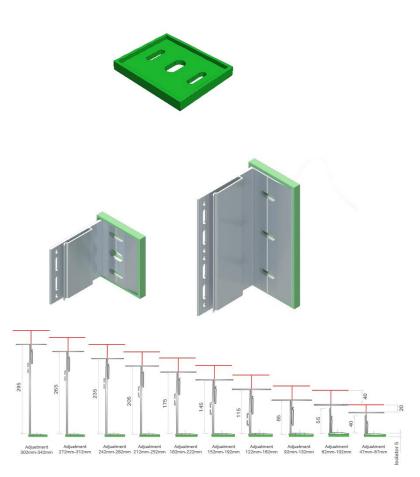


### Support frame

Aluminium bracketry system **NVELOPE NV1** 

#### Thermal isolator gasket

Used to minimise thermal bridging, and to separate aluminium from steel or concrete.



#### **Bracket**

NVELOPE aluminium brackets are available in two sizes, ie single and double, with various depths to suit a variety of cavity width form approx. 50 to 300mm.

#### Vertical rail (profile) NVELOPE aluminium vertical L and T rails

Minimum face width of T rail: 120 mm Minimum face width of L rail: 40 mm

#### Notes

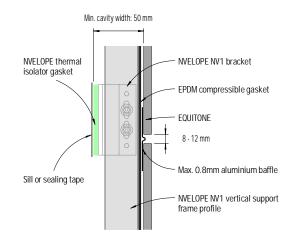
Maximum deflection limit of the support frame under influence of load is Span/250.

Support frame and its connection to substructure shall be designed by project engineer in accordance with the relevant standards. Refer to UNI Rivet span tables for maximum vertical and horizontal spacing of panel fixings.

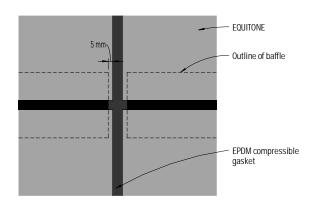
The application of NVELOPE system shall be in accordance with its supplier's recommendations and guidelines. Refer to NVELOPE and EQUITONE brochure for detailed information on NVELOPE components and their available sizes and options.

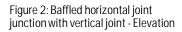
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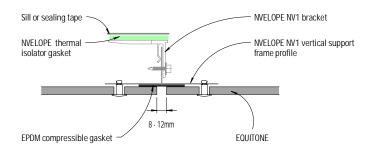
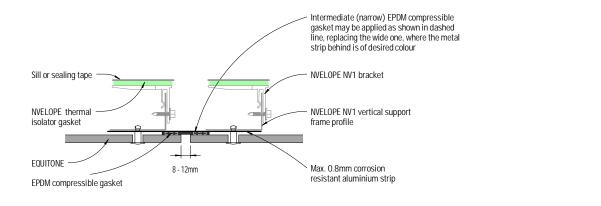


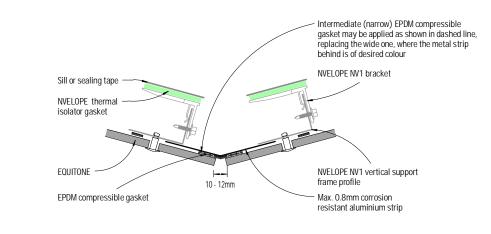
Figure 3: Vertical joint - Detail 1

Notes

- In open horizontal joint design visible part of the support frame and weather barrier may be coated black with suitable paint.
   The length of NVELOPE NV3 vertical and horizontal rail, and expressed joint profile must NOT exceed 3,150mm.
   For EQUITONE [materia] refer to EQUITONE construction details with Siniat WEATHER DEFENCE.









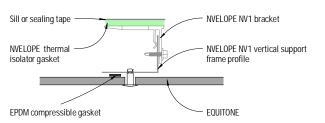
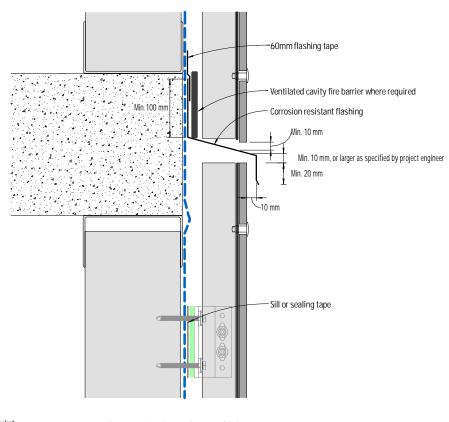


Figure 6: Intermediate panel fixings connection

1) In Figure 4 & 5, the aluminium strip should be fixed ONLY to one of the support frame profiles (either left or right) where allowance for horizontal and/or vertical movement of the cladding frame is required.
2) EPDM compressible gasket strip is applied away from the panel hole, and usually to one side of the support frame profile as shown in Figure 6.
3) For EQUITONE [materia] refer to EQUITONE construction details with Siniat WEATHER DEFENCE.



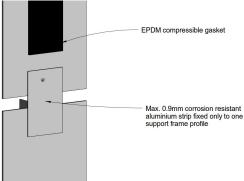


Figure 7: Horizontal control joint

Figure 8: EPDM gasket support over control joint or the like

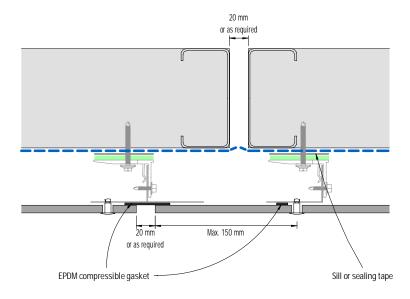


Figure 9: Vertical control joint

Notes

1) Support frame profiles must NOT be fixed crossing over a control joint nor to a deflection head.

2) Allowance for movement at the location of any control joint must be made in the cladding and its support frame design and installation. Panel must NOT be fixed bridging over any control joint.
 3) For EQUITONE [materia] refer to EQUITONE construction details with Siniat WEATHER DEFENCE.

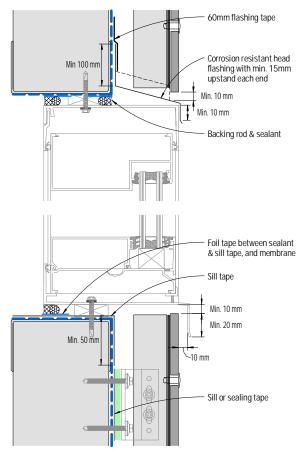
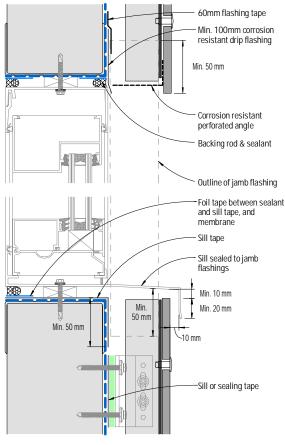
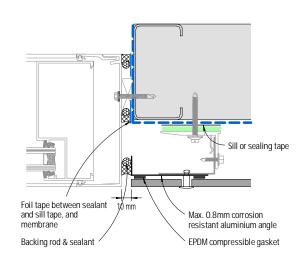
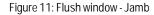


Figure 10: Flush window - Head and sill







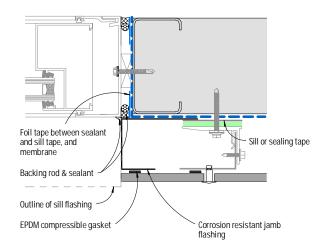




Figure 12: Recessed window - Head and sill

1) ONLY sealant compatible with the foil tape should be used. Should any sealant be intended to be used directly on the flashing and/or sill tape, or membrane it must be confirmed with its manufacturer to ensure compatibility with these tapes in accordance with the relevant standards.

2) For EQUITONE [materia] refer to EQUITONE construction details with Siniat WEATHER DEFENCE.

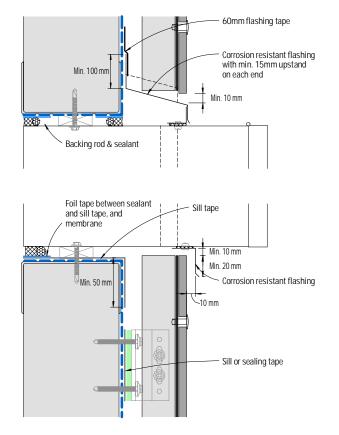


Figure 14: Meter box - Section

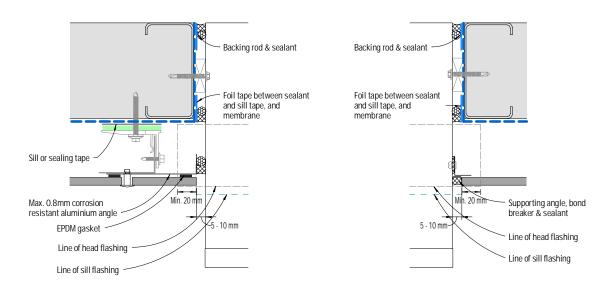


Figure 15: Meter box - Plan view - Detail 1

Figure 16: Meter box - Plan view - Detail 2

#### Notes

 ONLY sealant compatible with the foil tape should be used. Should any sealant be intended to be used directly on the flashing and/or sill tape, or membrane it must be confirmed with its manufacturer to ensure compatibility with these tapes in accordance with the relevant standards.
 For EQUITONE [materia] refer to EQUITONE construction details with Siniat WEATHER DEFENCE.

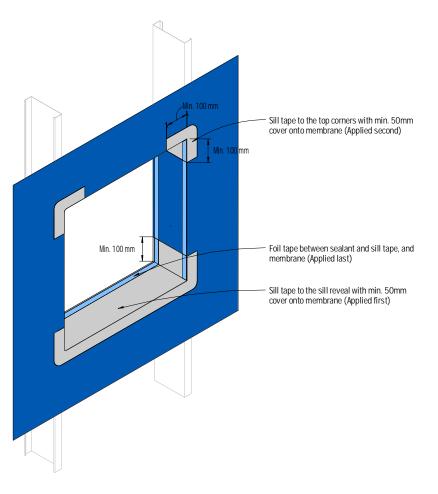


Figure 17: Isometric view of window/meter box opening - Tape application

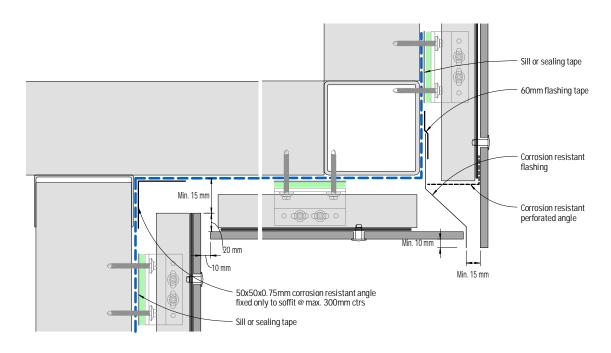
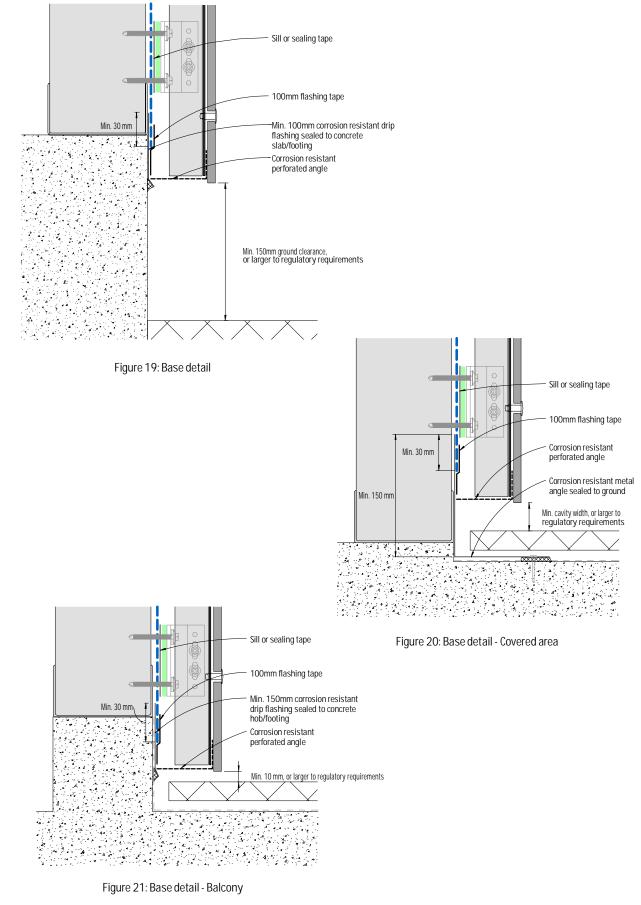


Figure 18: Soffit junction

#### Notes

1) ONLY sealant compatible with the foil tape should be used. Should any sealant be intended to be used directly on the flashing and/or sill tape, or membrane it must be confirmed with its manufacturer to ensure compatibility with these tapes in accordance with the relevant standards. 2) Support frame profiles must NOT be fixed crossing over a control joint nor to a deflection head.

 3) For EQUITONE [materia] refer to EQUITONE construction details with Siniat WEATHER DEFENCE.
 4) Corrosion resistant perforated angle shall be in Aluminium (or of adequate protective coating) to prevent bimetallic corrosion, be of max. thickness of 0.8mm where located between panel and support frame, and be of min. 50% open area.



1) For EQUITONE [materia] refer to EQUITONE construction details with Siniat WEATHER DEFENCE.

2) Corrosion resistant perforated angle shall be in Aluminium (or of adequate protective coating) to prevent bimetallic corrosion, be of max.

thickness of 0.8mm where located between panel and support frame, and be of min. 50% open area.

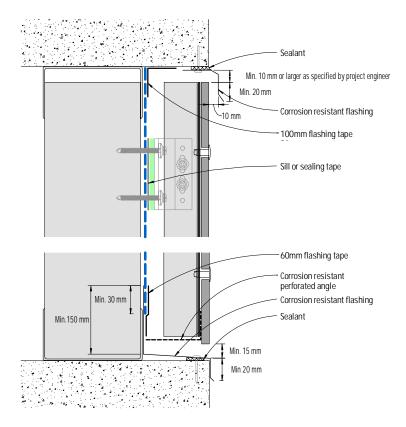


Figure 22: Exposed slab junction - Cladding flush

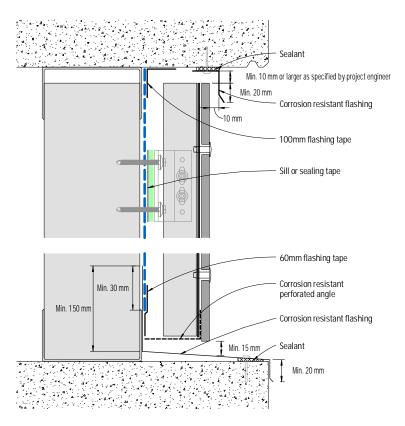


Figure 23: Exposed slab junction - Cladding recessed

1) Refer to Pro Clima's flashing tape application guide for any pre-treatment required on concrete or masonry for the application of the flashing tape onto these substrates.

2) Support frame profiles must NOT be fixed crossing over a control joint nor to a deflection head.

3) For EQUITONE [materia] refer to EQUITONE construction details with Siniat WEATHER DEFENCE.

4) Corrosion resistant perforated angle shall be in Aluminium (or of adequate protective coating) to prevent bimetallic corrosion, be of max. thickness of 0.8mm where located between panel and support frame, and be of min. 50% open area.

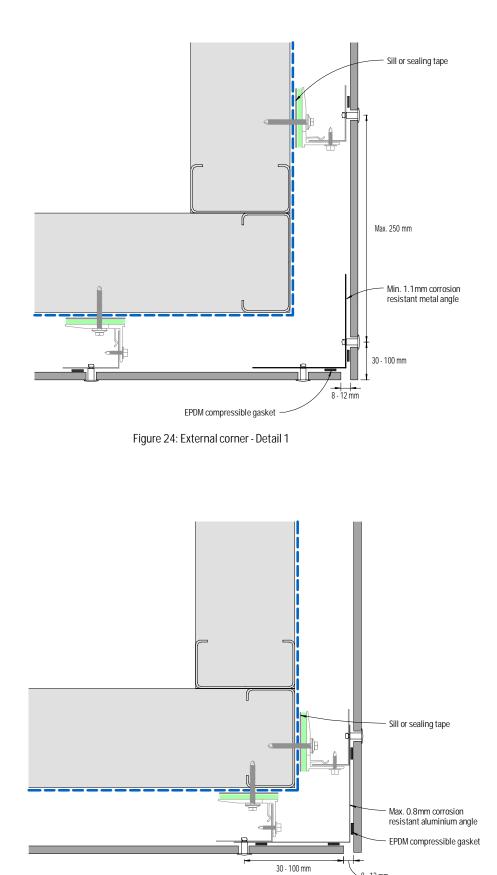


Figure 25: External corner - Detail 2

~8 - 12 mm

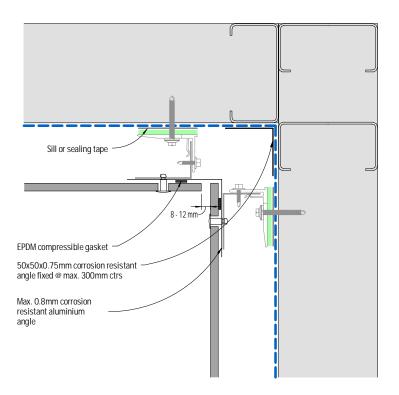


Figure 26: Internal corner

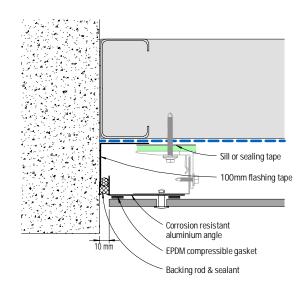
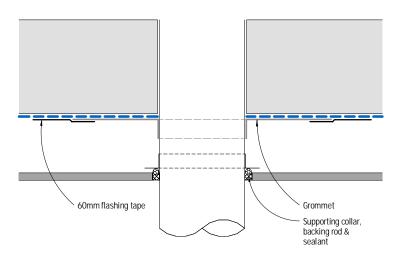
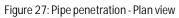


Figure 27: Abutment





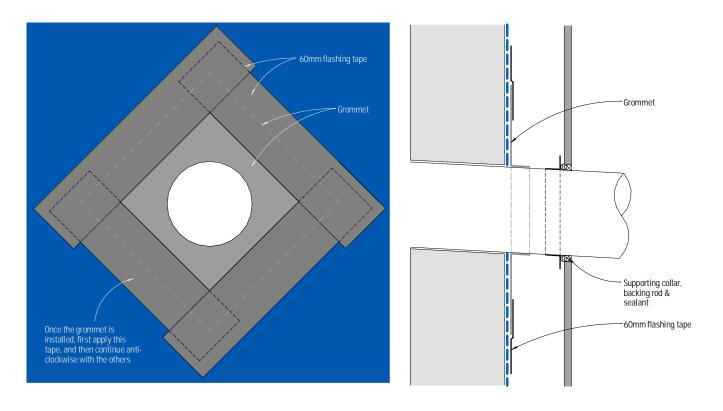


Figure 29: Pipe penetration - Elevation

Figure 30: Pipe penetration - Section

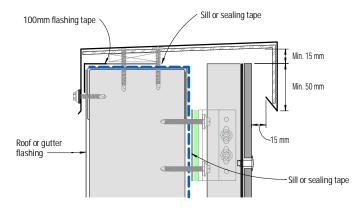


Figure 31: Capping - Detail 1

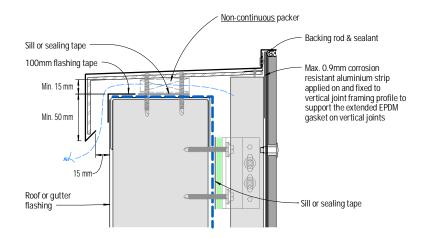


Figure 32: Capping - Detail 2

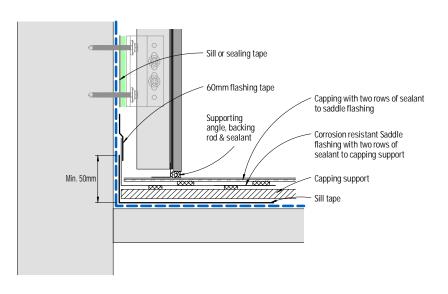


Figure 33: Parapet junction - Section

Notes

1) Capping '2' will involve further maintenance requirement in order to maintain the seal at the interface with the panel. Any deterioration of the sealant may result in panel staining, and will compromise the weatherproofing performance. Use UV stable and resistant external grade sealant. 2) For EQUITONE [materia] refer to EQUITONE construction details with Siniat WEATHER DEFENCE.

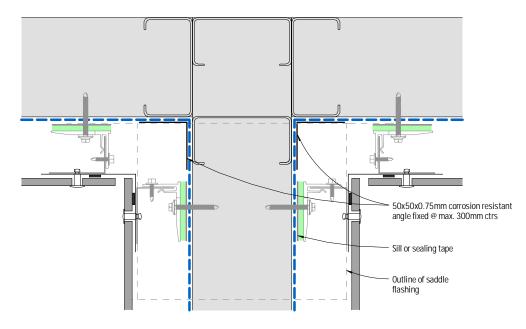


Figure 34: Parapet junction - Plan view

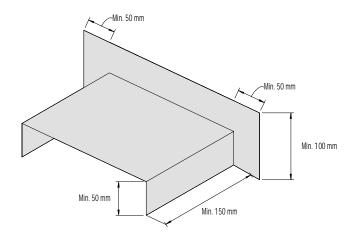
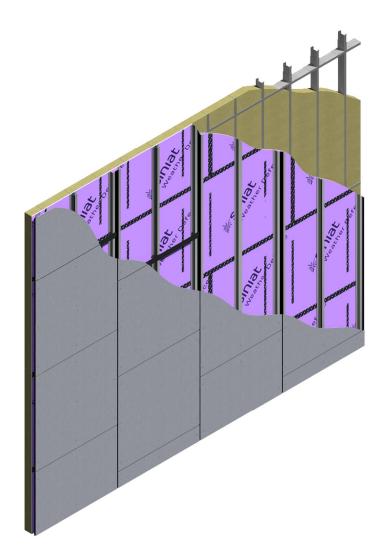


Figure 35: Corrosion resistant saddle flashing

# EQUITONE system



Siniat WEATHER DEFENCE® rigid air barrier

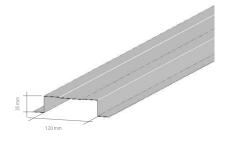
vertical top hat construction



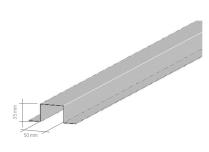
### Support frame

#### Top hat profiles

120 x 35 mm, minimum 1.1mm BMT



50 x 35 mm, minimum 1.1mm BMT



Notes

Maximum deflection limit of the support frame under influence of load is Span/250. Support frame and its connection to substructure shall be designed by project engineer in accordance with the relevant standards. Refer to UNI Rivet span tables for maximum vertical and horizontal spacing of panel fixings. Top hat shall be complaint with AS/NZS 4600:2018 – Cold-formed steel structures.

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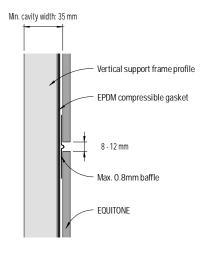


Figure 1: Baffled horizontal joint (Not suitable for EQUITONE [materia])

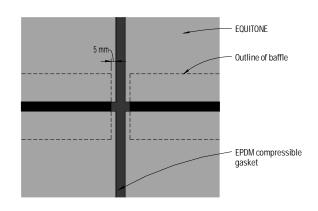


Figure 2: Baffled horizontal joint junction with vertical joint - Elevation

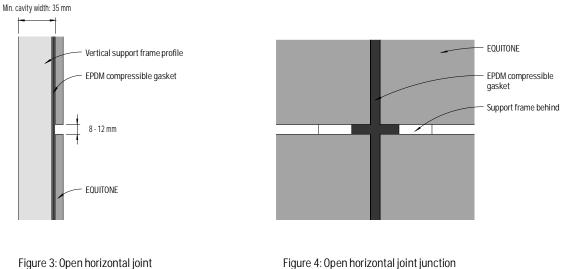
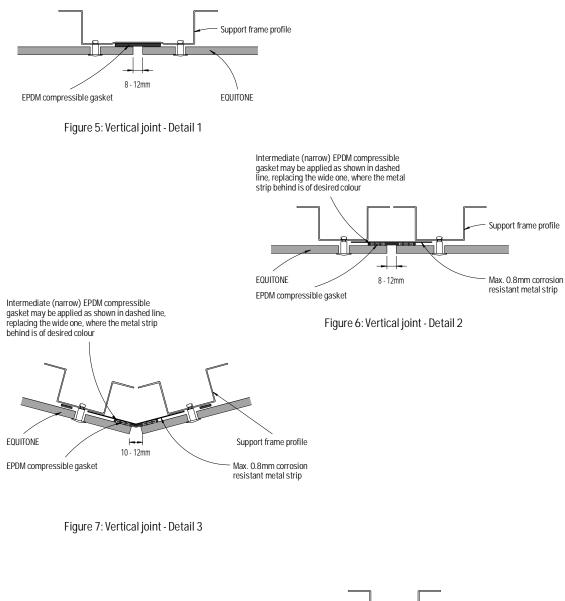


Figure 4: Open horizontal joint junction with vertical joint - Elevation \*

Notes

In open horizontal joint design visible part of the support frame and weather barrier may be coated black with suitable paint.
 The length of support frame profiles must NOT exceed 3,150mm.



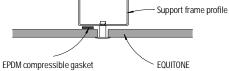
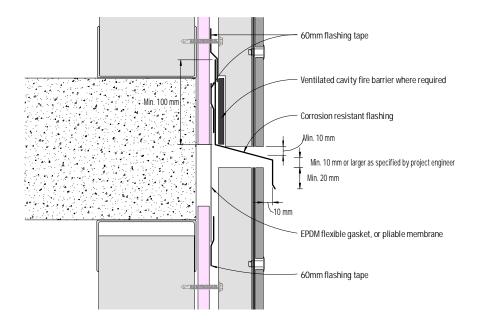


Figure 8: Intermediate panel fixings connection

1) In Figure 6 & 7, the metal strip should be fixed ONLY to one of the support frame profiles (either left or right) where allowance for horizontal and/or vertical movement of the cladding frame is required.

2) EPDM compressible gasket strip is applied away from the panel hole, and usually to one side of the support frame profile as shown in Figure 8.





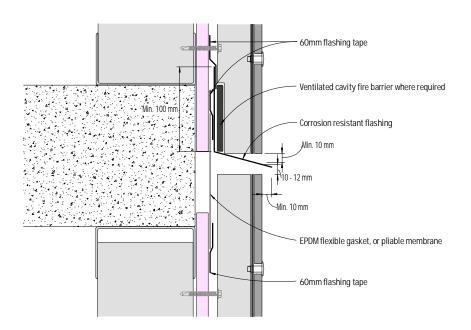


Figure 10: Horizontal control joint - Detail 2

1) Support frame profiles and Siniat Weather Defence must NOT be fixed crossing over a control joint nor to a deflection head.

2) Allowance for movement at the location of any control joint must be made in the cladding and its support frame design and installation. Panel must NOT be fixed bridging over any control joint.

3) In Figure 10, should a larger gap be required under the inter-storey flashing, the weatherproofing performance of the detail shall be evaluated by project engineer.

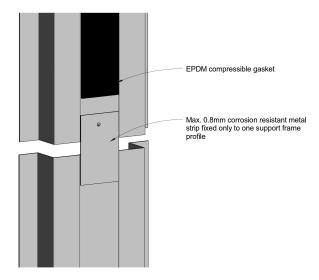


Figure 11:EPDM gasket support over control joint or the like

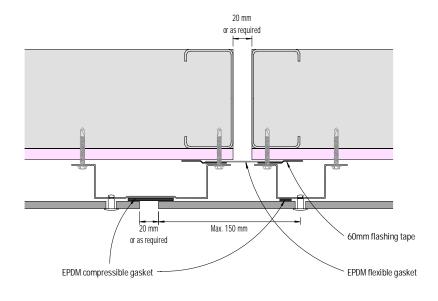


Figure 12: Vertical control joint

Notes

Support frame profiles and Siniat Weather Defence must NOT be fixed crossing over a control joint nor to a deflection head.
 Allowance for movement at the location of any control joint must be made in the cladding and its support frame design and installation.
 Panel must NOT be fixed bridging over any control joint.

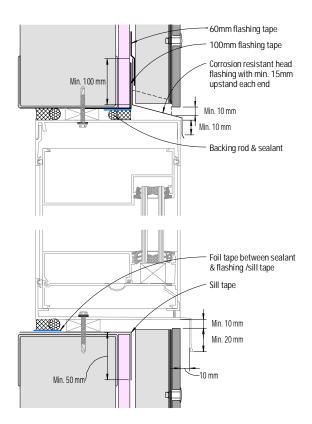


Figure 13: Flush window - Head and sill

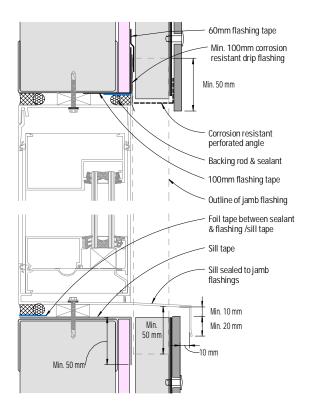
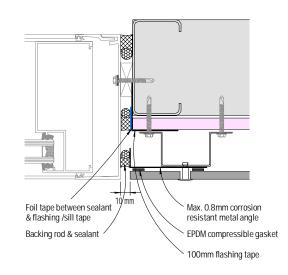


Figure 15: Recessed window - Head and sill





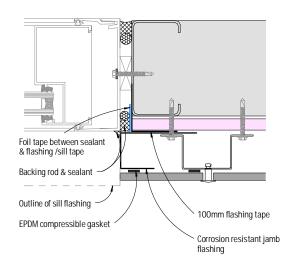


Figure 16: Recessed window - Jamb

Note

ONLY sealant compatible with the foil tape should be used. Should any sealant be intended to be used directly on the flashing and/or sill tape it must be confirmed with its manufacturer to ensure compatibility with these tapes in accordance with the relevant standards.

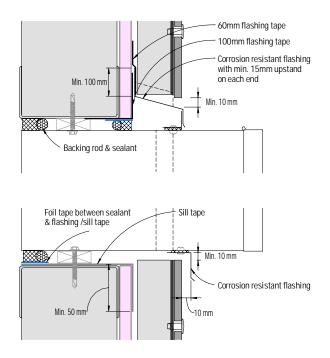


Figure 17: Meter box - Section

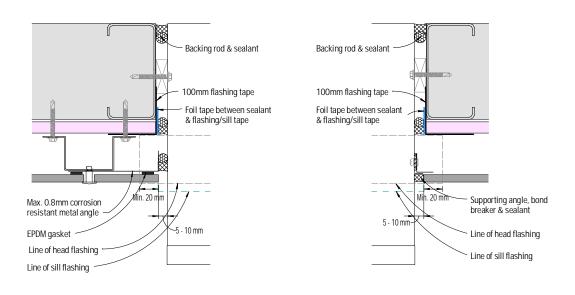


Figure 18: Meter box - Plan view - Detail 1

Figure 19: Meter box - Plan view - Detail 2

Note ONLY sealant compatible with the foil tape should be used. Should any sealant be intended to be used directly on the flashing and/or sill tape it must be confirmed with its manufacturer to ensure compatibility with these tapes in accordance with the relevant standards.

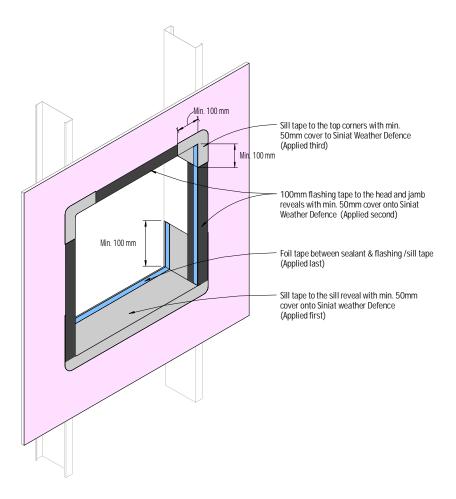
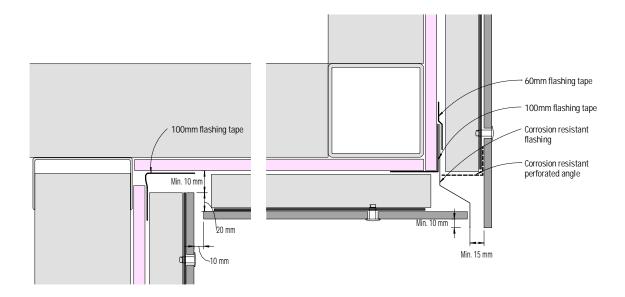


Figure 20: Isometric view of window/meter box opening - Tape application





ONLY sealant compatible with the foil tape should be used. Should any sealant be intended to be used directly on the flashing and/or sill tape it must be confirmed with its manufacturer to ensure compatibility with these tapes in accordance with the relevant standards.
 Support frame profiles and Siniat Weather Defence must NOT be fixed crossing over a control joint nor to a deflection head.
 Corrosion resistant perforated angle shall be of similar metal as that of the support frame (or of adequate protective coating) to prevent bimetallic corrosion, be of max. thickness of 0.8mm where located between panel and support frame, and be of min. 50% open area.

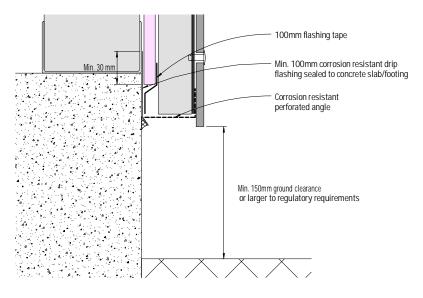


Figure 22: Base detail

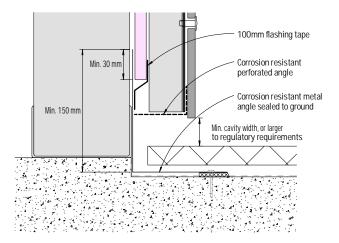


Figure 23: Base detail - Covered area

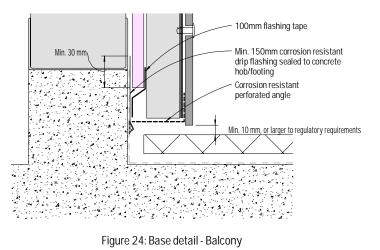


Figure 24: Base detail - Balcony

1) For EQUITONE [materia], minimum ground clearance is 300mm.

2) Corrosion resistant perforated angle shall be of similar metal as that of the support frame (or of adequate protective coating) to prevent bimetallic corrosion, be of max. thickness of 0.8mm where located between panel and support frame, and be of min. 50% open area.

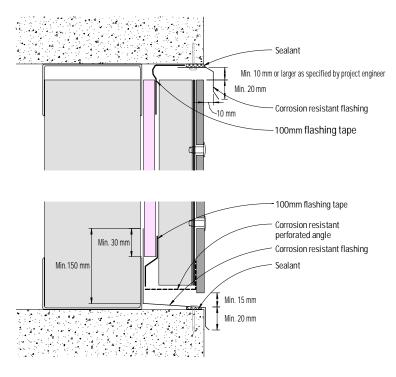


Figure 25: Exposed slab junction - Cladding flush

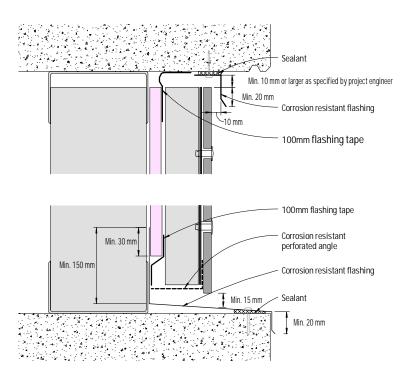


Figure 26: Exposed slab junction - Cladding recessed

1) Refer to Pro Clima's flashing tape application guide for any pre-treatment required on concrete or masonry for the application of the flashing tape onto these substrates.

2) Support frame profiles and Siniat Weather Defence must NOT be fixed crossing over a control joint nor to a deflection head.

3) Corrosion resistant perforated angle shall be of similar metal as that of the support frame (or of adequate protective coating) to prevent bimetallic corrosion, be of max. thickness of 0.8mm where located between panel and support frame, and be of min. 50% open area.

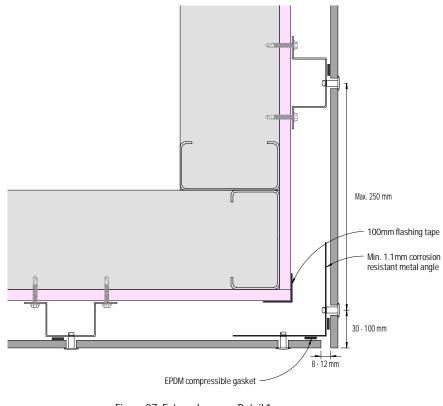


Figure 27: External corner - Detail 1

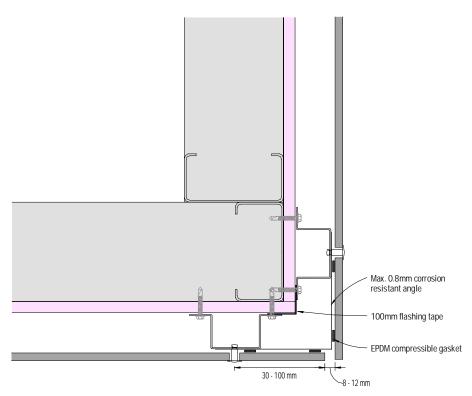
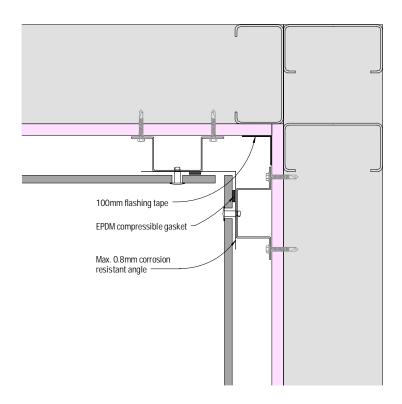


Figure 28: External corner - Detail 2





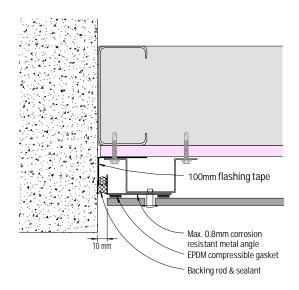
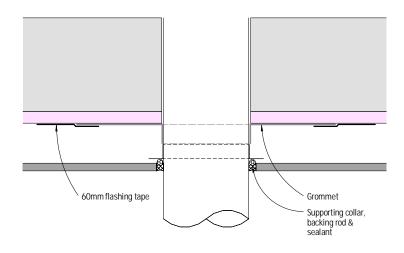


Figure 30: Abutment





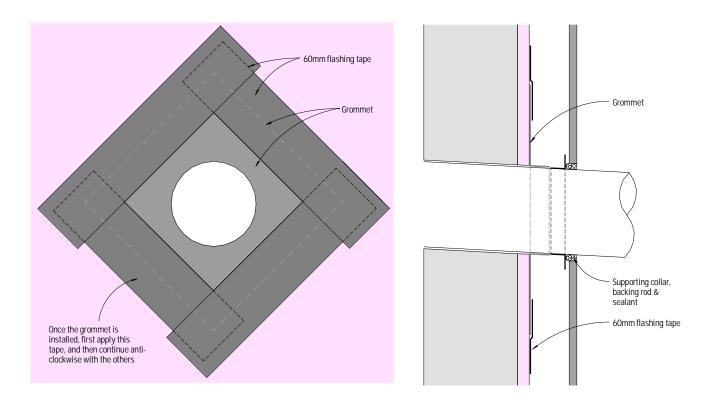
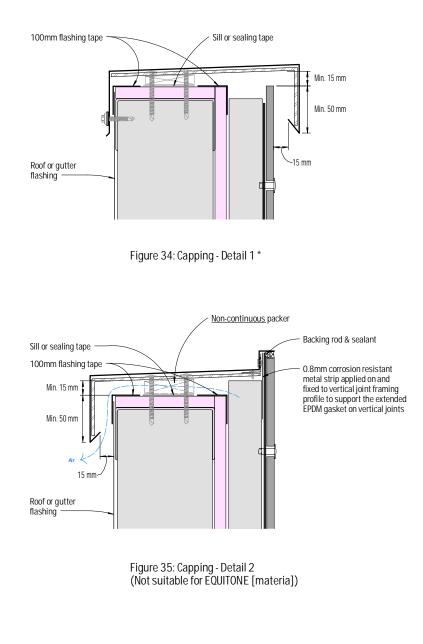


Figure 32: Pipe penetration - Elevation

Figure 33: Pipe penetration - Section



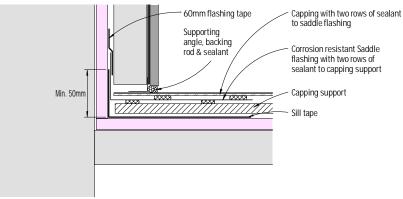


Figure 36: Parapet junction - Section

Note

- 1) For EQUITONE [materia], the following capping dimensions should be followed.
  - A minimum 20mm between panel face and rear of the capping A minimum 50mm overlap with the panel for building up to 8m

  - A minimum 80mm overlap with the panel for building up to 20m A minimum 100mm overlap with the panel for building over 20m

2) Capping detail '2' will involve further maintenance requirement in order to maintain the seal at the interface with the panel. Any deterioration of the sealant may result in panel staining, and will compromise the weatherproofing performance. Use UV stable and resistant external grade sealant.

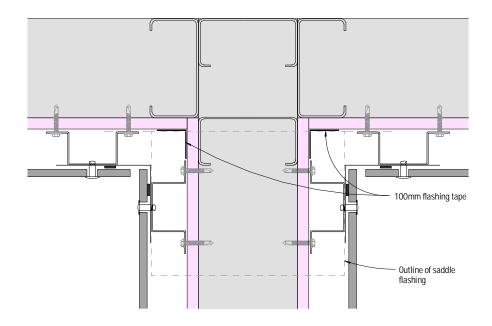


Figure 37: Parapet junction - Plan view

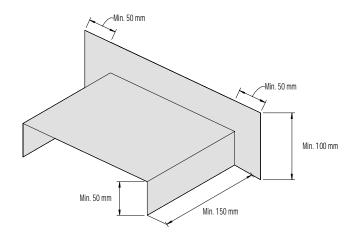
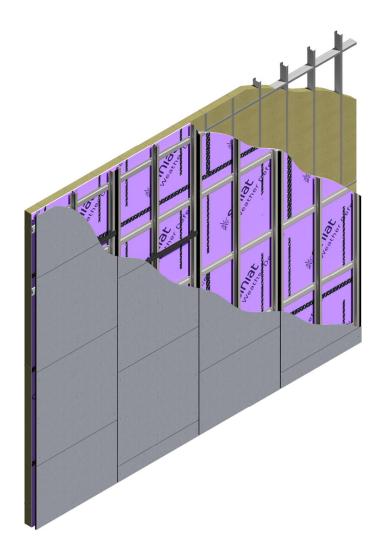


Figure 38: Corrosion resistant saddle flashing

# EQUITONE system



Siniat WEATHER DEFENCE® rigid air barrier double layer top hat construction



### Support frame

Top hat profiles

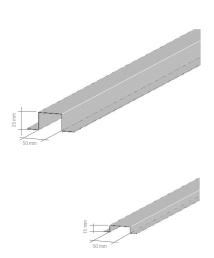
120 x 35 mm, minimum 1.1mm BMT

50 x 35 mm, minimum 1.1mm BMT

50 x 15 mm, minimum 1.1mm BMT

Notes

Maximum deflection limit of the support frame under influence of load is Span/250. Support frame and its connection to substructure shall be designed by project engineer in accordance with the relevant standards. Refer to UNI Rivet span tables for maximum vertical and horizontal spacing of panel fixings. Top hat shall be complaint with AS/NZS 4600:2018 – Cold-formed steel structures.



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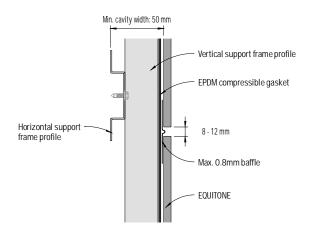


Figure 1: Baffled horizontal joint (Not suitable for EQUITONE [materia])

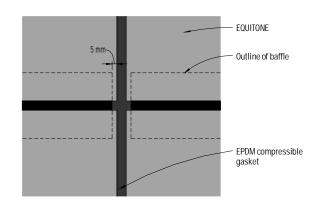


Figure 2: Baffled horizontal joint junction with vertical joint - Elevation

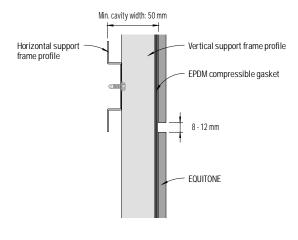


Figure 3: Open horizontal joint

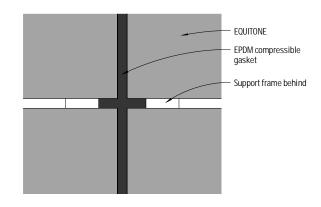
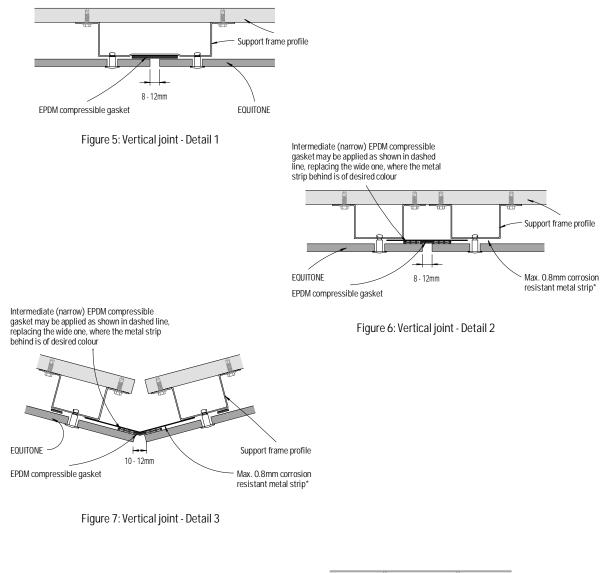


Figure 4: Open horizontal joint junction with vertical joint - Elevation

Notes

- In open horizontal joint design visible part of the support frame and weather barrier may be coated black with suitable paint.
   The length of support frame profiles must NOT exceed 3,150mm.

<sup>3)</sup> For connecting vertical profile to the horizontal one use a screw that does not penetrate the weather barrier to prevent unnecessary penetrations through the weather barrier.



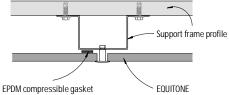


Figure 8: Intermediate panel fixings connection

1) In Figure 6 & 7, the metal strip should be fixed ONLY to one of the support frame profiles (either left or right) where allowance for horizontal and/or vertical movement of the cladding frame is required.

2) EPDM compressible gasket strip is applied away from the panel hole, and usually to one side of the support frame profile as shown in Figure 8.

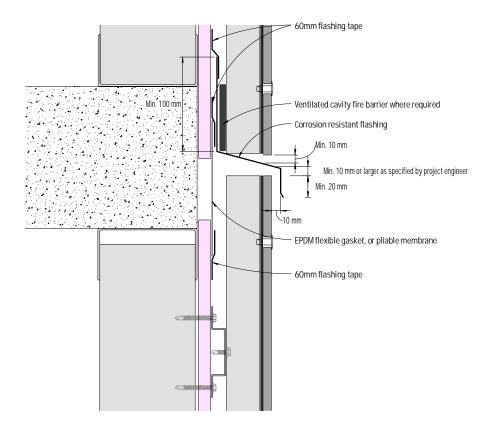


Figure 9: Horizontal control joint - Detail 1

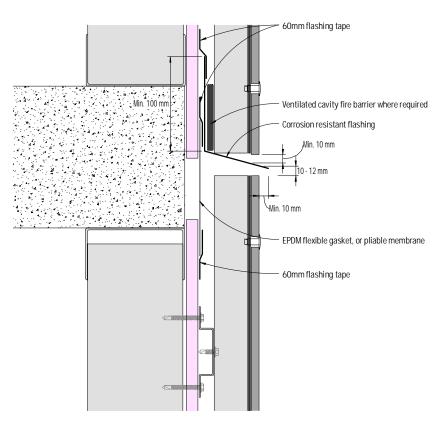


Figure 10: Horizontal control joint - Detail 2

Support frame profiles and Siniat Weather Defence must NOT be fixed crossing over a control joint nor to a deflection head.
 Allowance for movement at the location of any control joint must be made in the cladding and its support frame design and installation. Panel must NOT be fixed bridging over any control joint.

3) In Figure 10, should a larger gap be required under the inter-storey flashing, the weatherproofing performance of the detail shall be evaluated by project engineer.

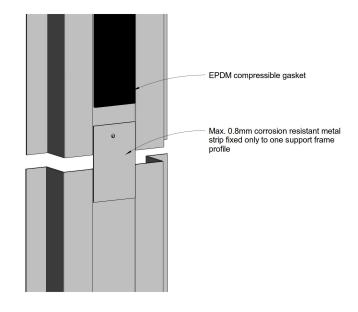


Figure 11:EPDM gasket support over control joint or the like

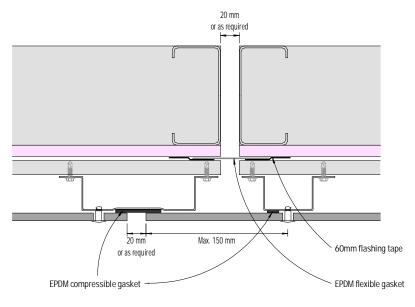
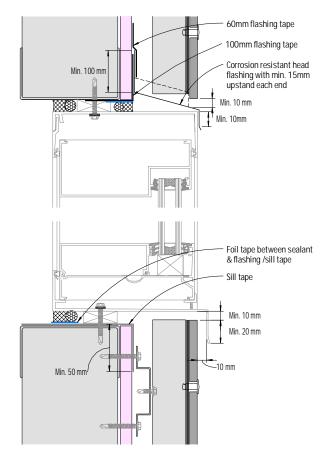


Figure 12: Vertical control joint

Notes

 Support frame profiles nor Siniat Weather Defence must NOT be fixed crossing over a control joint nor to a deflection head.
 Allowance for movement at the location of any control joint must be made in the cladding and its support frame design and installation. Panel must NOT be fixed bridging over any control joint.



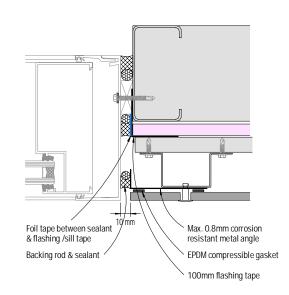
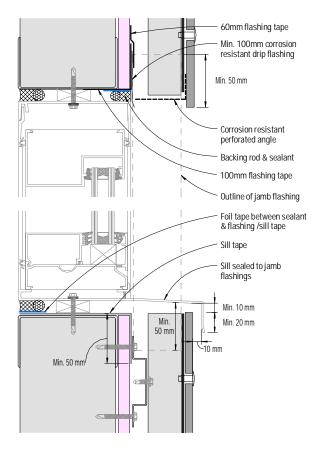


Figure 14: Flush window - Jamb

Figure 13: Flush window - Head and sill



Foil tape between sealant & flashing /sill tape Backing rod & sealant Outline of sill flashing EPDM compressible gasket Corrosion resistant jamb flashing



Figure 15: Recessed window - Head and sill

Note

ONLY sealant compatible with the foil tape should be used. Should any sealant be intended to be used directly on the flashing and/or sill tape it must be confirmed with its manufacturer to ensure compatibility with these tapes in accordance with the relevant standards.

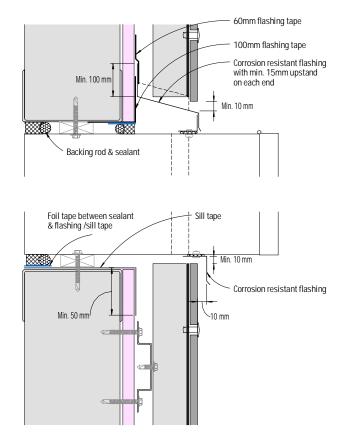


Figure 17: Meter box - Section

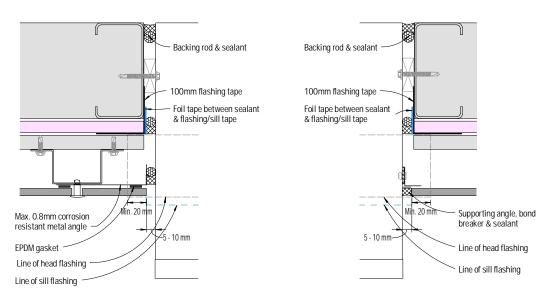


Figure 18: Meter box - Plan view - Detail 1

Figure 19: Meter box - Plan view - Detail 2

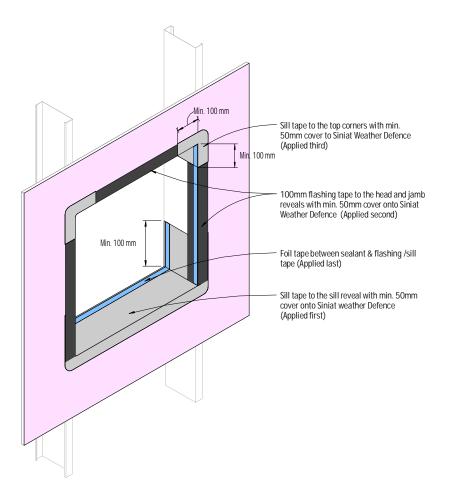


Figure 20: Isometric view of window/meter box opening - Tape application

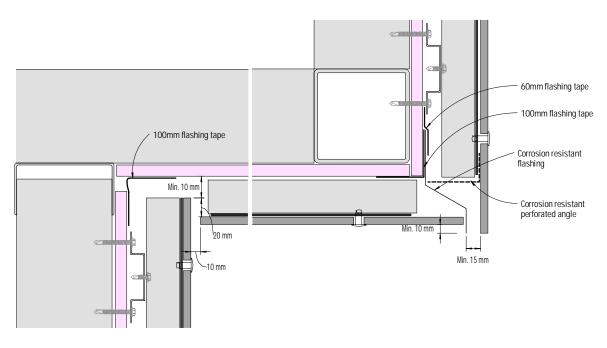


Figure 21: Soffit junction

1) ONLY sealant compatible with the foil tape should be used. Should any sealant be intended to be used directly on the flashing and/or sill tape it must be confirmed with its manufacturer to ensure compatibility with these tapes in accordance with the relevant standards.
 2) Support frame profiles and Siniat Weather Defence must NOT be fixed crossing over a control joint nor to a deflection head.
 3) Corrosion resistant perforated angle shall be of similar metal as that of the support frame (or of adequate protective coating) to prevent bimetallic corrosion, be of max. thickness of 0.8mm where located between panel and support frame, and be of min. 50% open area

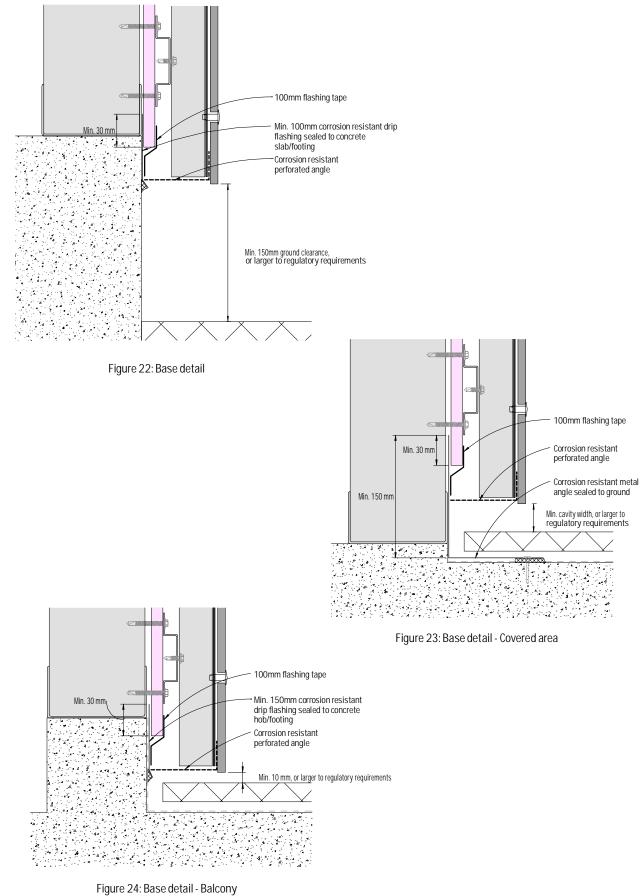


Figure 24: Base detail - Balcony

 For EQUITONE [materia], minimum ground clearance is 300mm.
 Corrosion resistant perforated angle shall be of similar metal as that of the support frame (or of adequate protective coating) to prevent bimetallic corrosion, be of max. thickness of 0.8mm where located between panel and support frame, and be of min. 50% open area

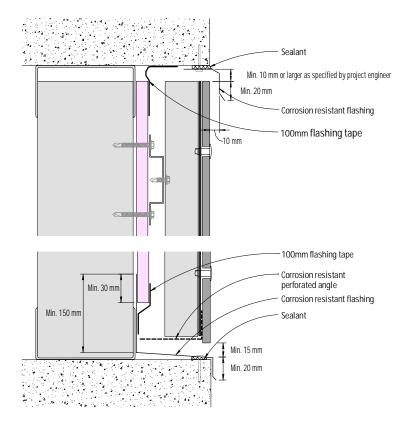


Figure 25: Exposed slab junction - Cladding flush

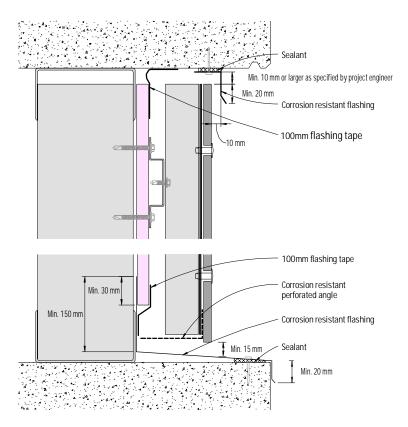


Figure 26: Exposed slab junction - Cladding recessed

Notes

1) Refer to Pro Clima's flashing tape application guide for any pre-treatment required on concrete or masonry for the application of the flashing tape onto these substrates.

2) Support frame profiles and Siniat Weather Defence must NOT be fixed crossing over a control joint nor to a deflection head.

3) Corrosion resistant perforated angle shall be of similar metal as that of the support frame (or of adequate protective coating) to prevent bimetallic

corrosion, be of max. thickness of 0.8mm where located between panel and support frame, and be of min. 50% open area

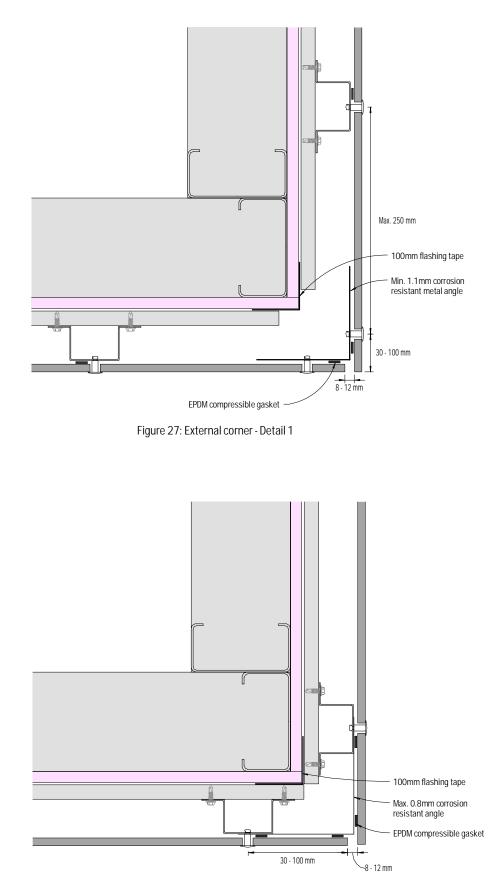


Figure 28: External corner - Detail 2

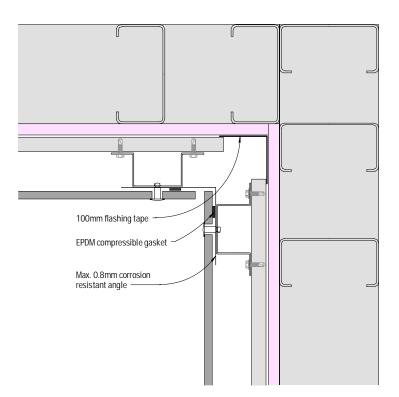


Figure 29: Internal corner

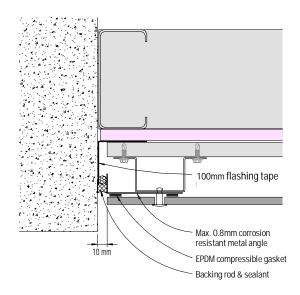
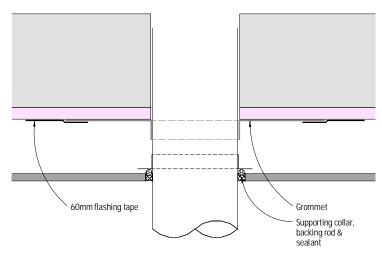


Figure 30: Abutment





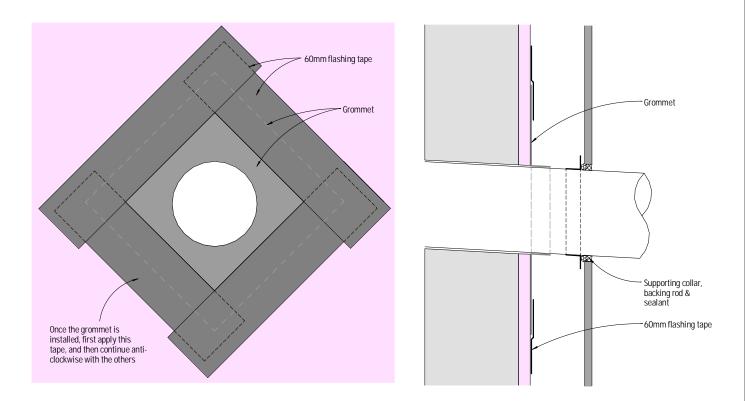
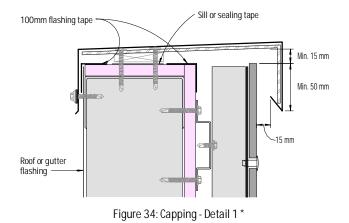


Figure 32: Pipe penetration - Elevation

Figure 33: Pipe penetration - Section



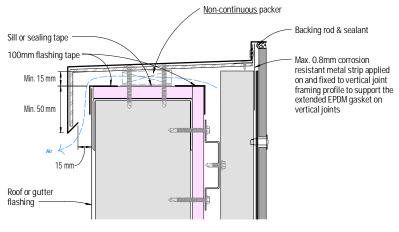


Figure 35: Capping - Detail (Not suitable for EQUITONE [materia])

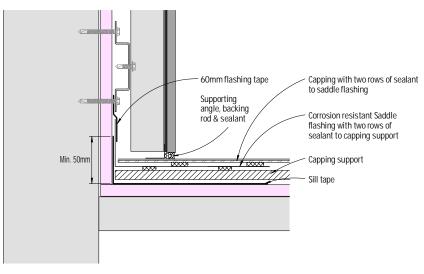


Figure 36: Parapet junction - Section

Notes

1) For EQUITONE [materia], the following capping dimensions should be followed. - A minimum 20mm between panel face and rear of the capping

- A minimum 50mm overlap with the panel for building up to 8m
- A minimum 80mm overlap with the panel for building up to 20m

- A minimum 100mm overlap with the panel for building over 20m 2) Capping detail '2' will involve further maintenance requirement in order to maintain the seal at the interface with the panel. Any deterioration of the sealant may result in panel staining, and will compromise the weatherproofing performance. Use UV stable and resistant external grade sealant.

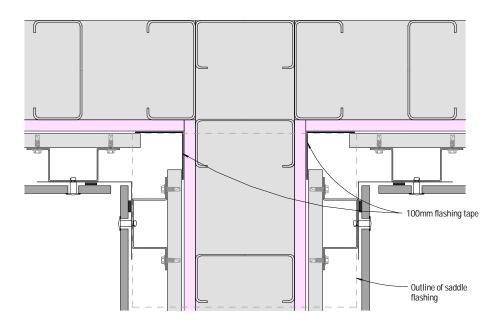


Figure 37: Parapet junction - Plan view

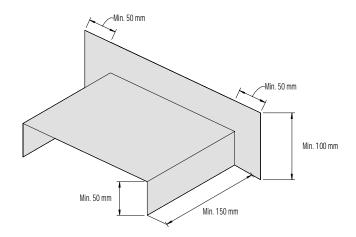
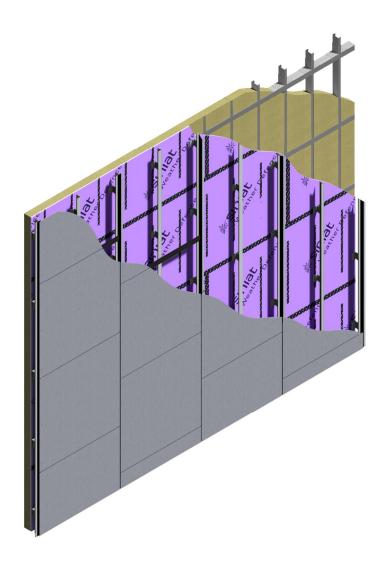


Figure 38: Corrosion resistant saddle flashing

# EQUITONE system



Siniat WEATHER DEFENCE® rigid air barrier

Aluminium bracketry construction

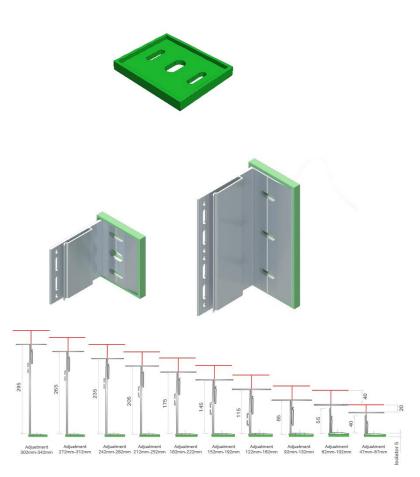


### Support frame

Aluminium bracketry system **NVELOPE NV1** 

#### Thermal isolator gasket

Used to minimise thermal bridging, and to separate aluminium from steel or concrete.



#### Bracket

NVELOPE aluminium brackets are available in two sizes, ie single and double, with various depths to suit a variety of cavity width form approx. 50 to 300mm.

#### Vertical rail (profile) NVELOPE aluminium vertical L and T rails

Minimum face width of T rail: 120 mm Minimum face width of L rail: 40 mm

#### Notes

Maximum deflection limit of the support frame under influence of load is Span/250.

Support frame and its connection to substructure shall be designed by project engineer in accordance with the relevant standards. Refer to UNI Rivet span tables for maximum vertical and horizontal spacing of panel fixings.

The application of NVELOPE system shall be in accordance with its supplier's recommendations and guidelines. Refer to NVELOPE and EQUITONE brochure for detailed information on NVELOPE components and their available sizes and options.

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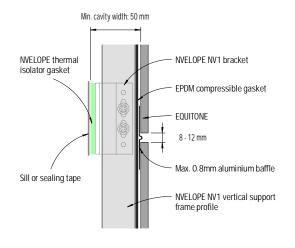


Figure 1: Baffled horizontal joint (Not suitable for EQUITONE [materia])

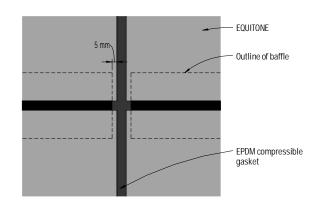


Figure 2: Baffled horizontal joint junction with vertical joint - Elevation

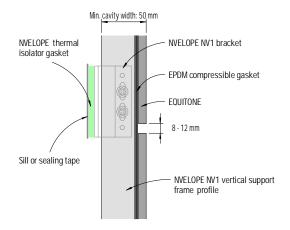


Figure 3: Open horizontal joint

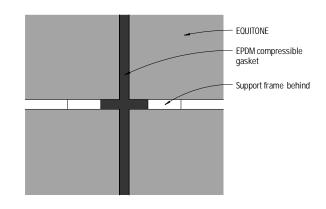
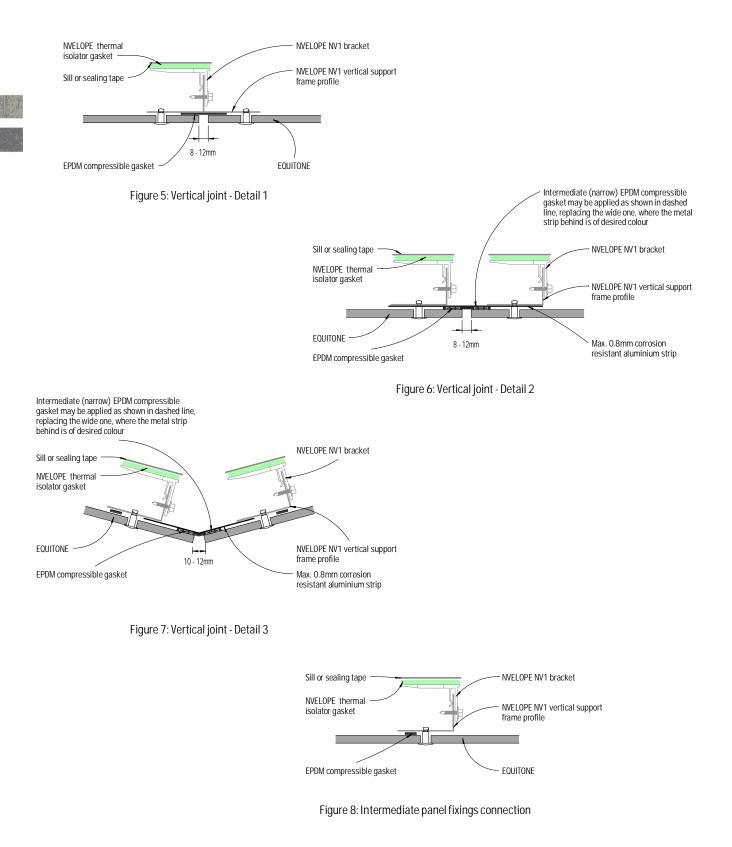


Figure 4: Open horizontal joint junction with vertical joint - Elevation

Notes

- In open horizontal joint design visible part of the support frame and weather barrier may be coated black with suitable paint.
   The length of NVELOPE NV3 vertical and horizontal rail, and expressed joint profile must NOT exceed 3,150mm.



1) In Figure 6 & 7, the aluminium strip should be fixed ONLY to one of the support frame profiles (either left or right) where allowance for horizontal and/or vertical movement of the cladding frame is required.

2) EPDM compressible gasket strip is applied away from the panel hole, and usually to one side of the support frame profile as shown in Figure 8.

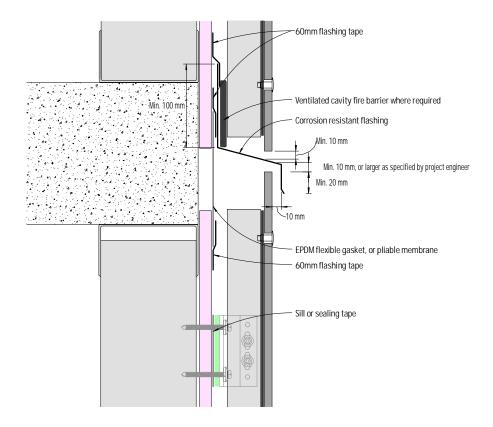


Figure 9: Horizontal control joint - Detail 1

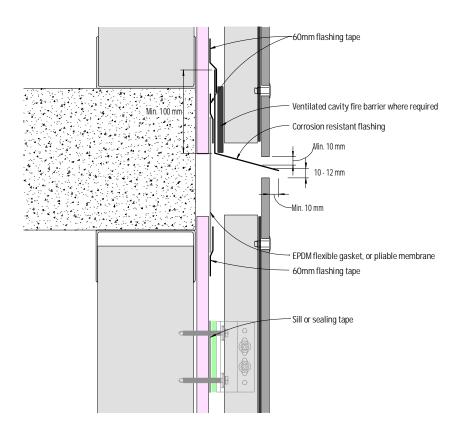


Figure 10: Horizontal control joint - Detail 2

1) Support frame profiles and Siniat Weather Defence must NOT be fixed crossing over a control joint nor to a deflection head.

2) Allowance for movement at the location of any control joint must be made in the cladding and its support frame design and installation. Panel must NOT be fixed bridging over any control joint.

3) In Figure 10, should a larger gap be required under the inter-storey flashing, the weatherproofing performance of the detail shall be evaluated by project engineer.

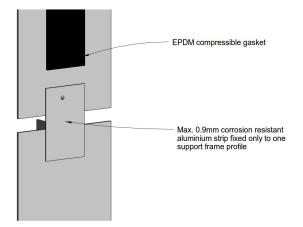


Figure 11: EPDM gasket support over control joint or the like

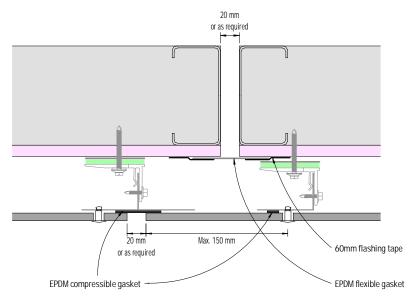


Figure 12: Vertical control joint

Notes

 Support frame profiles and Siniat Weather Defence must NOT be fixed crossing over a control joint nor to a deflection head.
 Allowance for movement at the location of any control joint must be made in the cladding and its support frame design and installation. Panel must NOT be fixed bridging over any control joint.

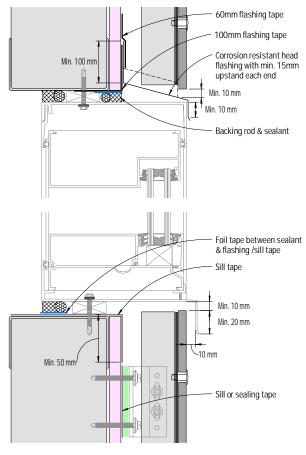


Figure 13: Flush window - Head and sill

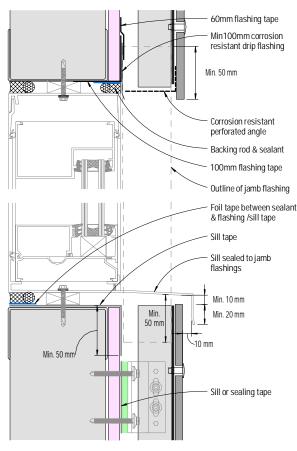


Figure 15: Recessed window - Head and sill

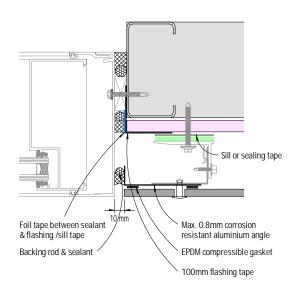
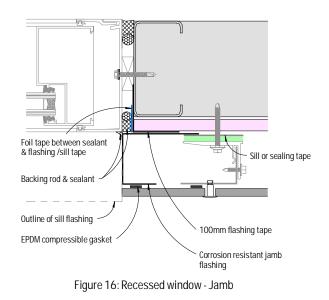


Figure 14: Flush window - Jamb



Note

ONLY sealant compatible with the foil tape should be used. Should any sealant be intended to be used directly on the flashing and/or sill tape it must be confirmed with its manufacturer to ensure compatibility with these tapes in accordance with the relevant standards.

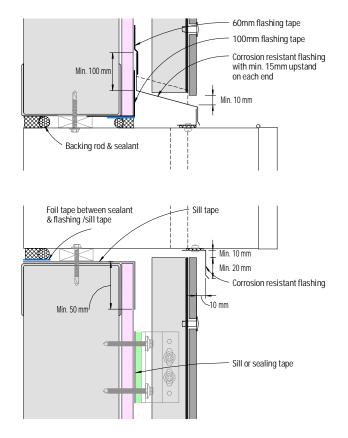


Figure 17: Meter box - Section

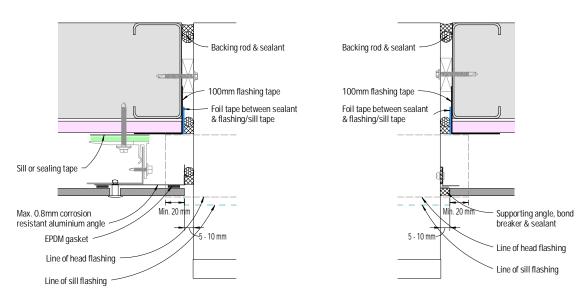


Figure 18: Meter box - Plan view - Detail 1

Figure 19: Meter box - Plan view - Detail 2

Note ONLY sealant compatible with the foil tape should be used. Should any sealant be intended to be used directly on the flashing and/or sill tape it must be confirmed with its manufacturer to ensure compatibility with these tapes in accordance with the relevant standards.

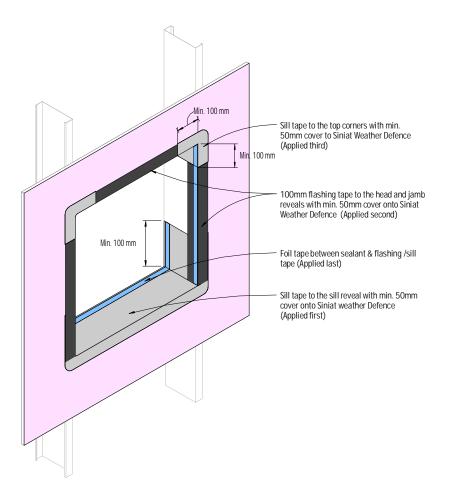


Figure 20: Isometric view of window/meter box opening - Tape application

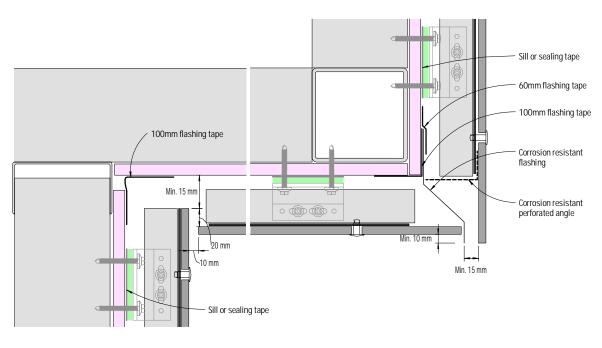


Figure 21: Soffit junction

1) ONLY sealant compatible with the foil tape should be used. Should any sealant be intended to be used directly on the flashing and/or sill a) Corrosion resistant perforated angle shall be in Aluminium (or of adequate protective coating) to prevent bimetallic corrosion, be of max.

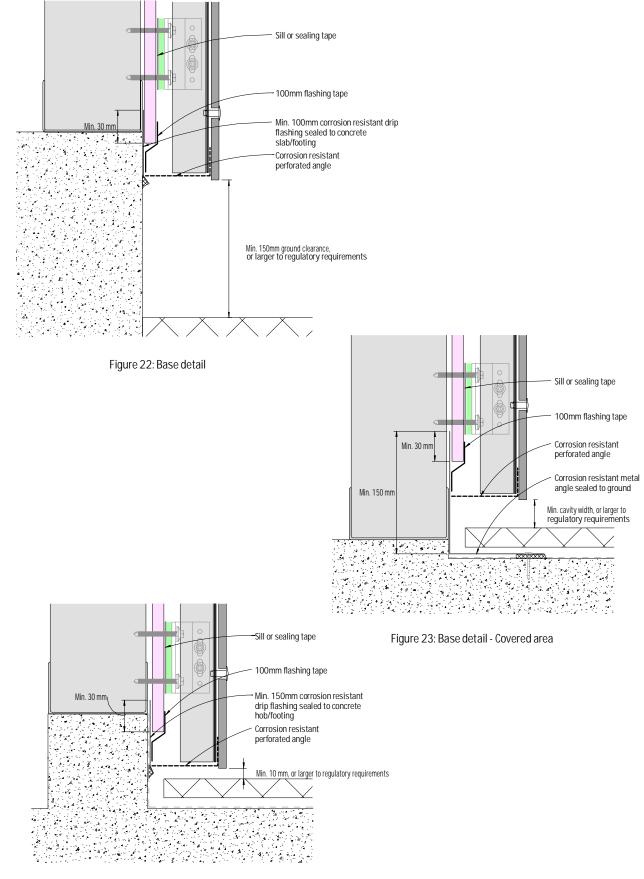


Figure 24: Base detail - Balcony

1) For EQUITONE [materia], minimum ground clearance is 300mm.

2) Corrosion resistant perforated angle shall be in Aluminium (or of adequate protective coating) to prevent bimetallic corrosion, be of max. thickness of 0.8mm where located between panel and support frame, and be of min. 50% open area.

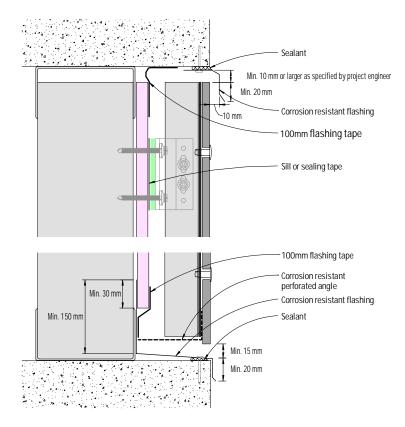


Figure 25: Exposed slab junction - Cladding flush

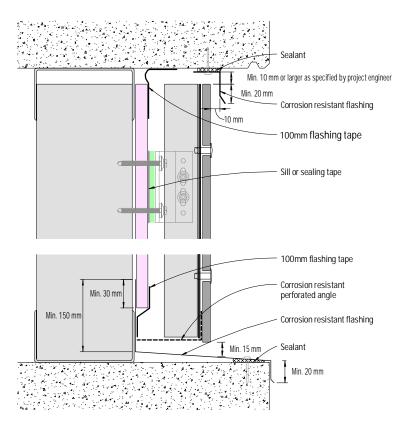


Figure 26: Exposed slab junction - Cladding recessed

1) Refer to Pro Clima's flashing tape application guide for any pre-treatment required on concrete or masonry for the application of the flashing tape onto these substrates.

2) Support frame profiles and Siniat Weather Defence must NOT be fixed crossing over a control joint nor to a deflection head.

3) Corrosion resistant perforated angle shall be in Aluminium (or of adequate protective coating) to prevent bimetallic corrosion, be of max.

thickness of 0.8mm where located between panel and support frame, and be of min. 50% open area.

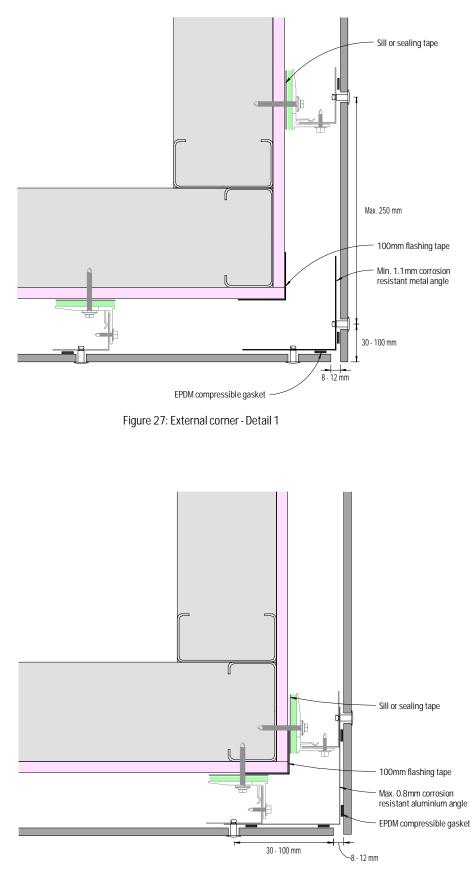
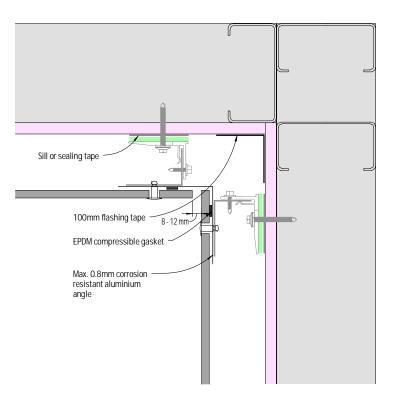


Figure 28: External corner - Detail 2





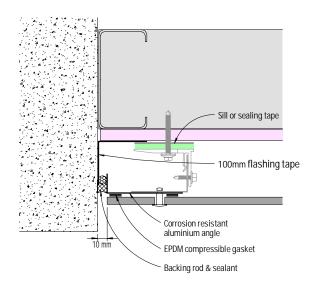
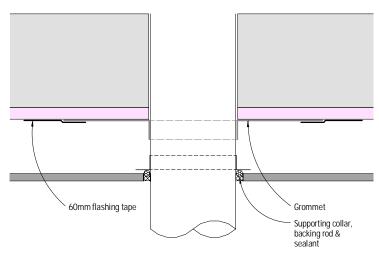


Figure 30: Abutment





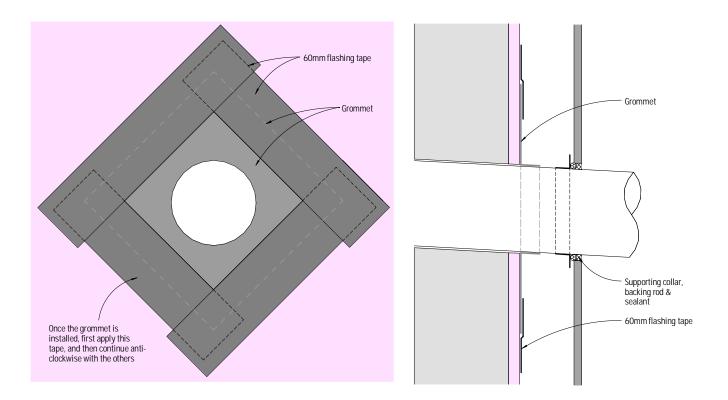
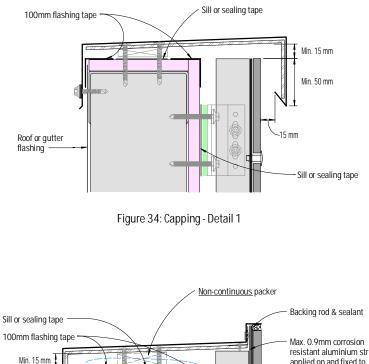
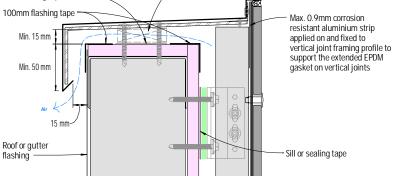


Figure 32: Pipe penetration - Elevation

Figure 33: Pipe penetration - Section







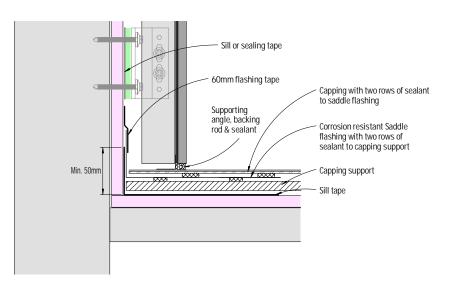


Figure 36: Parapet junction - Section

Notes

- 1) For EQUITONE [materia], the following capping dimensions should be followed. A minimum 20mm between panel face and rear of the capping

  - A minimum 50mm overlap with the panel for building up to 8m A minimum 80mm overlap with the panel for building up to 20m

  - A minimum 100mm overlap with the panel for building over 20m

2) Capping detail '2' will involve further maintenance requirement in order to maintain the seal at the interface with the panel. Any deterioration of the sealant may result in panel staining, and will compromise the weatherproofing performance. Use UV stable and resistant external grade sealant

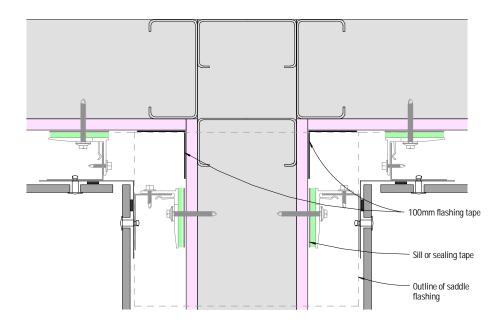


Figure 37: Parapet junction - Plan view

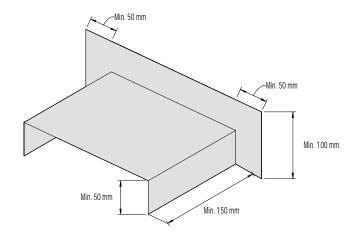


Figure 38: Corrosion resistant saddle flashing

Ed. 2 AUG2021

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